Precision Pneumatic Grippers

Advanced Parallel & Angular Jaw Motion Designs
Product Index

SPG Series – Parallel Jaw Motion Grippers

Product Selection Guide ......................... 6
How to Order ........................................... 7
Application Tips ....................................... 5
Competitive Analysis ............................. 4 & 5
Construction ......................................... 3
Dimensions
   SPG100, 200 & 300 Models ............... 8, 9
   SPG600 Models ............................. 10, 11
   High Force Models ...................... 9 & 11
   Long Stroke Models ..................... 9 & 11
Sensor Options .................................. 12, 13
Other Options .................................. 14, 15

GR & GS Series – Angular Jaw Motion Grippers

Product Selection Guide ......................... 16
How to Order ........................................... 17
Construction ......................................... 16
Dimensions
   GR Series – Round Body Models ....... 18
   GS Series Square Body Models ........ 19
   GS Series Miniature Models .......... 19
   Gripper Jaws .................................... 18 & 19
Sensor Options .................................. 17
Other Options .................................. 17

LPG Series – Parallel Jaw Motion for Large Parts, Long Strokes

Construction ................................. 20 & 21
How to Order ....................................... 21
How it Works ....................................... 20
Dimensions
   TBF Models .................................... 22
   TFR Models .................................... 23
Sensor Options ................................. 20 & 21
Other Options ................................. 20 & 21
**“SPG” Series Parallel Grippers**

**Five steps to building the finest grippers available. . .**

(1) **Start with a pair of symmetrical jaws**

Only Three Moving Parts
Two jaw units are linked by a rocker arm that synchronizes jaw motion. The arm does not drive the jaws so wear is minimal. The shaft/pistons of each jaw pass freely thru enlarged holes in its mate. "C" in the photo indicates the opposing piston faces to which air pressure is applied for jaw closing. "O" targets the opposing "jaw open" faces.

Integral Jaw/Guide Shaft/Piston Assembly
A pair of ground, stainless steel guide shafts (which double as air pistons) are press fit and pinned to each gripper jaw. Jaws can be aluminum or steel. Shafts are placed diagonally and spaced far apart for maximum jaw stability.

(2) **Couple the mating internal parts**

Heat treated, hardened, aluminum cylinder block houses 4 linear bearings

(3) **Add one symmetrical cylinder block**

Four Cylinders in Each Block are connected by internal air passages to the "C" and "O" piston faces shown in the step 2 photo. Each cylinder incorporates permanently lubricated, high-performance linear bearings that provide clean, drip-proof operation and allow use of a non-lubricated air supply. Opening and closing forces are equal, allowing the grippers to be used for both OD & ID gripping.

(4) **Add the other cylinder block and dowel the porting block on top**

No Troublesome Gibs to Wear or Adjust.
Four dowel pins align the porting block perfectly with the cylinder blocks. Eight high-performance linear bearings guide the four pistons through the entire length of the gripper body. Centering accuracy is maintained to .002" and side play is .0015" or less per jaw. Most applications can expect extended gripper life to 15 million cycles – and even more!

(5) **Apply this patented design to a wide range of sizes, strokes and grip forces. Then, offer all the convenient options that cannot be found on other grippers.**

Long Stroke Models
More Sensing Options
**Problem #1:** Conventional grippers place the power cylinder some distance above the jaw. The jaw is driven by a “linkage” that creates a “bending moment” which results in loss of force and creates wear points for future maintenance headaches.

**Solution:** SPG Gripper jaws are powered directly by air pressure applied to the ends of the guide shafts which act as pistons. Four equal pistons power the jaws inward; four equal pistons power the jaws outward.

**Problem #2:** Many grippers have “metal on metal” sliding gib in a “T” slot.

**Solution:** SPG Gripper jaws are guided by four stainless steel guide shafts supported by eight high-performance linear bearings.

**Problem #3:** It is difficult to attach tooling to competitive gripper jaws.

**Solution:** SPG Grippers offer a choice of jaw styles for easy attachment of tooling. Note that all SPG Gripper jaws have three rows of tapped mounting holes and dowel holes for increased versatility. SPG Gripper jaws are available in steel or aluminum.

**Problem #4:** Competitive grippers do not hold tolerances close enough that a replacement gripper can be installed without major readjustment and realignment.

**Solution:** SPG Grippers are very precisely machined on a specially tooled 4-axis CNC machining center. Fabco-Air does 100% of the gripper manufacturing in-house, insuring that SPG Grippers interchange perfectly with each other.

SPG Gripper jaws close completely together against one another, establishing gripper centerline. The dowel pin, on which the rocker arm pivots to establish centering, serves a dual purpose. It also is the dowel that the customer uses to engage his tooling. Thus, all centerlines are one and the same!!
Solving conventional gripper problems with only 3 moving parts!

Problem #5: Competitive grippers are difficult to repair – lots of parts, etc.
Solution: SPG Grippers have only three moving parts, and six total!

(2) The second method utilizes the slip fit dowel slot that is included with the center locating dowel pin "Option A". The center dowel pin establishes gripper centerline on an X–Y plane. The end dowel locates the X Axis preventing rotation. The "Q" dimension is not critical. It can be held to ±.005 and still provide precision engagement in the gripper dowel slot.

Fabco-Air SPG Grippers are very versatile and can be modified to suit special applications as described in the following examples.

Problem #6: Competitive grippers are difficult to attach to their mating actuator arm.
Solution: SPG Grippers can be easily doweled into mounting surfaces with either of the following approaches:

(1) Use SPG Gripper "Option A" which provides a center locating dowel on top of the gripper. Machine a slip fit channel .030" deep into customer’s tooling to accept Gripper dimension "B". "B" is machined to a tolerance of ±.001 on all SPG Models. Mounting the gripper is accomplished by "slipping" the gripper's dowel into a slip fit dowel hole and pushing the gripper into the machined channel. Removal is easy and does not required "prying" the gripper off of two "stuck" dowel holes.

Special Example #2
Three position jaws
Fabco-Air has made three-position grippers by modifying the booster piston of a High Force SPG Gripper and installing it at one end of the gripper. Line pressure applied to this booster piston overrides "Jaw Open"

Special Example #3
Application tip – Escapement Device
The SPG Gripper can be used as a programmable escapement device by simply specifying option "Q", non-synchronous motion. In this configuration each jaw can be operated independently with its own 4-way air valve. "Tick-tock" tooling fingers can be attached to the jaws and two sets of sensors added to provide "open/close" verification for each jaw.

Special Example #1
Verifying parts presence and/or gauging
The symmetrical nature of the SPG Gripper allows a pair of prox sensors to be installed on each side. Two sensors on one side of the gripper are used to verify full open and full close jaw positions.

Typical Escapement Sequence:
1) Left jaw closes
2) Right jaw opens (part escapes)
3) Right jaw closes
4) Left jaw opens (letting another part in)
**“SPG” Series Parallel Grippers**

**Gripper Selection Guide**

<table>
<thead>
<tr>
<th>Choice of Stroke &amp; Grip Force</th>
<th>Standard Stroke Models</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Model</strong></td>
<td><strong>SPG 100</strong></td>
</tr>
<tr>
<td><strong>Stroke</strong></td>
<td><strong>Grip Force Per Jaw at 100 psi</strong></td>
</tr>
<tr>
<td>(Open)</td>
<td>Closing</td>
</tr>
<tr>
<td>SPG 100</td>
<td>0.25*</td>
</tr>
<tr>
<td>SPG 200</td>
<td>0.40*</td>
</tr>
<tr>
<td>SPG 300</td>
<td>0.54*</td>
</tr>
<tr>
<td>SPG 300LS</td>
<td>1.16*</td>
</tr>
<tr>
<td>SPG 300HF</td>
<td>0.54*</td>
</tr>
<tr>
<td>SPG 300LSF</td>
<td>1.16*</td>
</tr>
<tr>
<td>SPG 600</td>
<td>1.38*</td>
</tr>
<tr>
<td>SPG 600LS</td>
<td>3.75*</td>
</tr>
<tr>
<td>SPG 600HSF</td>
<td>3.75*</td>
</tr>
</tbody>
</table>

**Choice of Jaw Styles**

- **J1** – Aluminum
- **J3** – Steel
- **J2** – Aluminum
- **J4** – Steel
- **J1/J2** (shown), **J2/J1**, **J3/J4**, or **J4/J3**

*Note: Steel jaws are required on all high force models*

**Choice of Sensors – See page 12 & 13**

- **Proximity Switches, Front Face Mount**
  - Uses rectangular body proximity switches mounted in a T-slot bracket on the gripper face. Switches are actuated by a pin on one jaw.
  - Very precise sensing.

- **5mm Prox. Switches, End Mount**
  - Threaded body prox. switches are mounted in a bracket on the gripper end and actuated by cap screw(s). Available complete with switches or as brackets only.

- **Electronic or Reed Switches, Front Face Mount**
  - Electronic sensors or magnetic reed switches are mounted in a dovetail slotted extrusion on the gripper face and actuated by a magnet on one jaw.
  - Cost effective and compact.

**Other Options – See page 14 & 15**

- **Center Locating Dowel Pin – Option “A”**
  - Dowel pin option establishes gripper centerline and includes an outboard dowel slot for precise alignment.

- **Non-Synchronous Compliant Type – Option “N”**
  - This configuration is provided by simply removing the rocker arm that normally provides synchronization. Jaws will comply to the centerline established by the part to be gripped. The combination of equal piston forces and internal friction prevents jaw drift.

- **Non-Synchronous Fixed Reference Type – Option “P”**
  - (J2 & J4 Jaw Styles Only)
  - Jaws operate completely independently thru 2 sets of ports (2 air valves required). One jaw is fitted with an adjustable stop for fixed reference point, and operates at 50% more psi.

- **Escapement Device – Option “Q”**
  - (J2 & J4 Jaw Styles Only)
  - Same as Option “P” except both jaws have adjustable stops and operate on equal pressure. (See page 5, special example #3.)

- **Viton Seals – Option “V”**

- **Bumper Options “C”, “D” & “E”**
  - The SPG is the only gripper in its class to offer urethane bumper pads for quiet, high-speed cycling. Available on SPG200 and larger models for “open”, “closed” or both positions. Can be "stacked" to limit stroke.

- **Spring Open Option “F” & Spring Close Option “G”**
  - can be used to maintain grip force with loss of air pressure (fail safe) or as single acting grippers (single supply line to port).

- **Interface Blocks – Option “H”**
  - Blocks provide a convenient way to attach endtooling to J2 and J4 style jaws. (Application shown on page 4, Problem #3C.)

- **Ports Front & Rear – Option “B”**
  - End ports plugged
  - Not available on SPG100 Models, SPG600 Models, or Long Stroke Models.

- **Strain Relief – Option “R”**
  - Air tubing is held by slotted clamps attached to the gripper face. Not available on High Force Models or SPG600 Models.
The extremely tough grippers that never need adjusting!

### How to Order

**Gripper Sizing Guide**
Select a model based on stroke & grip force

<table>
<thead>
<tr>
<th>Model</th>
<th>Stroke (Open)</th>
<th>Grip Force Per Jaw at 100 psi</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPG 100</td>
<td>0.25&quot;</td>
<td>5.5 lbs Closing, 5.5 lbs Opening</td>
</tr>
<tr>
<td>SPG 200</td>
<td>0.40&quot;</td>
<td>9.8 lbs Closing, 9.8 lbs Opening</td>
</tr>
<tr>
<td>SPG 300</td>
<td>0.54&quot;</td>
<td>22 lbs Closing, 22 lbs Opening</td>
</tr>
<tr>
<td>SPG 300LS</td>
<td>1.16&quot;</td>
<td>22 lbs Closing, 22 lbs Opening</td>
</tr>
<tr>
<td>SPG 300HF</td>
<td>0.54&quot;</td>
<td>100 lbs Closing, 22 lbs Opening</td>
</tr>
<tr>
<td>SPG 300LSHF</td>
<td>1.16&quot;</td>
<td>100 lbs Closing, 22 lbs Opening</td>
</tr>
<tr>
<td>SPG 600</td>
<td>1.38&quot;</td>
<td>88 lbs Closing, 88 lbs Opening</td>
</tr>
<tr>
<td>SPG 600LS</td>
<td>3.75&quot;</td>
<td>88 lbs Closing, 88 lbs Opening</td>
</tr>
<tr>
<td>SPG 600HF</td>
<td>1.38&quot;</td>
<td>402 lbs Closing, 88 lbs Opening</td>
</tr>
<tr>
<td>SPG 600LSHF</td>
<td>3.75&quot;</td>
<td>402 lbs Closing, 88 lbs Opening</td>
</tr>
</tbody>
</table>

**Jaw Styles**
- J1*.......Straight jaw – aluminum
- J2*.......Angle jaw – aluminum
- J3*.......Straight jaw – steel
- J4*.......Angle jaw – steel
- J1/J2* ....Combination jaws – aluminum
- J2/J1* ....Combination jaws – aluminum
- J3/J4* ....Combination jaws – steel
- J4/J3* ....Combination jaws – steel

*Note: J1 and J2 not available with high force models.

**Sensing Option Packages (Pages 12 & 13)**
Use "S00" if NO Sensors desired

<table>
<thead>
<tr>
<th>Proximity Switch Mounted On Front Face Of Gripper</th>
<th>Electrical characteristics – 24VDC, 3-wire w/LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>S01 - Single switch (PNP) sourcing</td>
<td>S02 - Single switch (NPN) sinking</td>
</tr>
<tr>
<td>S03 - Dual switch (PNP) sourcing</td>
<td>S04 - Dual switch (NPN) sinking</td>
</tr>
<tr>
<td>S05 - Switch package without switches</td>
<td></td>
</tr>
</tbody>
</table>

**5mm Threaded Prox Switch Mounted On End Opposite Ports**
Electrical characteristics – 24VDC, 3-wire w/LED
- S11 – Available on SPG200 & SPG300 with J2/J4 style jaws.
- Not available on SPG600 models.

**5mm Threaded Prox Switch Mounted On Same End As Ports**
Electrical characteristics – 24VDC, 3-wire w/LED
- S16 – Available on SPG200 & SPG300 with J2/J4 style jaws.
- Not available on Model SPG100

**Electronic Sensor Mounted On Front Face**
Electrical characteristics – LED, 6-24 VDC, 0.20 Amp Max, 0.5 Volt Drop
- E20 - Sensor package without sensors
- E21, E21C - Single sensor (PNP) sourcing
- E22, E22C - Single sensor (NPN) sinking
- E23, E23C - Dual sensor (PNP) sourcing
- E24, E24C - Dual sensor (NPN) sinking

**Magnetic Reed Switch Mounted On Front Face**
Switch package without switches
- E20 - Available on all models with J1-J4 style jaws.
- Use Suffix 'C' for Quick Disconnect

**Quick Disconnect Cordsets for Electronic Sensors and Reed Switches**
- Codes E21C - E30C Quick disconnect style switches are supplied with 6 inch pigtail with male connector.
- Order female connector cordsets separately as follows:
  - CFC-1M - 1 meter
  - CFC-2M - 2 meters
  - CFC-5M - 5 meters

**Ordering Example**
- SPG300LS - J1 - S04 - S02 - NV
- Specifies a non-synchronous, compliant type, long stroke gripper with straight aluminum jaws, three face-mounted sinking proximity sensors (2 front/1 back), and Viton seals.

Options:
- Bumpers stack in open position
- Reduction of open motion by 3 times bumper thickness
- Available on Model SPG100
- Not available on high force models
- Not available on long stroke models

**Adjustable Stops Using Bumper Pads**
Example C3 Quantity (3) Bumpers

**Other Options (Pages 14 & 15)**
- A Center locating dowel
- 1, 2, 3 F Spring option: Jaws spring open
- 1, 2, 3 G Spring option: Jaws spring closed
- 1, 3 N Non-synchronous: compliant type
- 1, 3 P Non-synchronous fixed ref. type
- 1, 3 Q Escapement style
- 1, 2, 3 R Spring option: Jaws spring open
- 1, 2, 3 S Spring option: Jaws spring closed
- 1, 3 T Non-synchronous: compliant type
- 1, 3 U Non-synchronous fixed ref. type
- 1, 3 V Escapement style

**Exceptions**
- 1 Not available on Model SPG100
- 2 Not available on long stroke models
- 3 Not available on high force models
- 4 Not available on SPG600 models

Specifications subject to change without notice or incurring obligations.
# “SPG” Series Parallel Grippers

## SPG 100, SPG 200 & SPG 300

### Gripper Dimensions

<table>
<thead>
<tr>
<th>Model</th>
<th>Stroke</th>
<th>A</th>
<th>AA</th>
<th>B</th>
<th>BB</th>
<th>C</th>
<th>CC</th>
<th>D</th>
<th>DD</th>
<th>E</th>
<th>EE</th>
<th>F</th>
<th>FF</th>
<th>G</th>
<th>GG</th>
<th>H</th>
<th>HH</th>
<th>J</th>
<th>JJ</th>
<th>K</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPG 100</td>
<td>.25</td>
<td>1.750</td>
<td>1.375</td>
<td>.750</td>
<td>.81</td>
<td>1.875</td>
<td>.594</td>
<td>2.000</td>
<td>.250</td>
<td>.720</td>
<td>.375</td>
<td>1.156</td>
<td>.156</td>
<td>.187</td>
<td>.750</td>
<td>.994</td>
<td>.110</td>
<td>.281</td>
<td>.172</td>
<td>.250</td>
</tr>
<tr>
<td>SPG 200</td>
<td>.40</td>
<td>2.250</td>
<td>1.750</td>
<td>.990</td>
<td>1.05</td>
<td>2.625</td>
<td>1.875</td>
<td>2.750</td>
<td>.375</td>
<td>.750</td>
<td>1.468</td>
<td>2.50</td>
<td>2.35</td>
<td>1.25</td>
<td>1.25</td>
<td>1.167</td>
<td>1.67</td>
<td>.437</td>
<td>.230</td>
<td>.312</td>
</tr>
<tr>
<td>SPG 300</td>
<td>.54</td>
<td>3.125</td>
<td>2.531</td>
<td>1.312</td>
<td>1.36</td>
<td>3.500</td>
<td>3.500</td>
<td>3.825</td>
<td>5.00</td>
<td>1.261</td>
<td>6.25</td>
<td>2.129</td>
<td>375</td>
<td>355</td>
<td>1.500</td>
<td>1.67</td>
<td>.250</td>
<td>.582</td>
<td>.328</td>
<td>.468</td>
</tr>
<tr>
<td>SPG 300LS</td>
<td>1.16</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SPG 300HF</td>
<td>.54</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SPG 300LSHF</td>
<td>1.16</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*Note: Jaws close fully on gripper centerline as shown in this bottom view.*
## Small to Mid-Size Gripper Models

### SPG 300HF High Force Models

![Diagram of SPG 300HF](image)

*Note: Jaw detail dimensions on this page are identical to SPG300 dimensions shown on page 8.*

### SPG 300LS Long Stroke Models

![Diagram of SPG 300LS](image)

```
 Models SPG 100, SPG 200, SPG 300, SPG 300LS, SPG 300HF, SPG 300LSHF  
<table>
<thead>
<tr>
<th>Model</th>
<th>KK</th>
<th>L</th>
<th>M</th>
<th>N</th>
<th>P</th>
<th>Q</th>
<th>R</th>
<th>S</th>
<th>T</th>
<th>U</th>
<th>V</th>
<th>W</th>
<th>X</th>
<th>Y</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPG 100</td>
<td>.25</td>
<td>#4-40</td>
<td>.167</td>
<td>.235</td>
<td>.281</td>
<td>.875</td>
<td>3/32</td>
<td>.10</td>
<td>1/8</td>
<td>.06</td>
<td>.09</td>
<td>#8-32</td>
<td>.31</td>
<td>.582</td>
</tr>
<tr>
<td>SPG 200</td>
<td>.35</td>
<td>#6-32</td>
<td>.235</td>
<td>.343</td>
<td>.438</td>
<td>1.129</td>
<td>1/16</td>
<td>.16</td>
<td>3/16</td>
<td>.06</td>
<td>.16</td>
<td>#10-24</td>
<td>.38</td>
<td>.875</td>
</tr>
<tr>
<td>SPG 300</td>
<td>.50</td>
<td>#8-32</td>
<td>.340</td>
<td>.438</td>
<td>.562</td>
<td>1.500</td>
<td>1/8</td>
<td>.16</td>
<td>3/16</td>
<td>.07</td>
<td>.18</td>
<td>1/4-20</td>
<td>.40</td>
<td>1.000</td>
</tr>
<tr>
<td>SPG 300LS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SPG 300HF</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SPG 300LSHF</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Weight with Aluminum Jaws</th>
<th>for Steel Jaws add</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.2 lbs</td>
<td>.08 lbs</td>
</tr>
<tr>
<td>0.5 lbs</td>
<td>.18 lbs</td>
</tr>
<tr>
<td>1.2 lbs</td>
<td>.40 lbs</td>
</tr>
<tr>
<td>1.4 lbs</td>
<td></td>
</tr>
<tr>
<td>1.6 lbs</td>
<td></td>
</tr>
<tr>
<td>1.9 lbs</td>
<td></td>
</tr>
</tbody>
</table>

Use J3 or J4 steel jaws only. J4 Jaw Style Shown Dotted.

### SPG 300LSHF Long Stroke, High Force Models

![Diagram of SPG 300LSHF](image)

Use J3 or J4 steel jaws only. J4 Jaw Style Shown Dotted.
**Large Size Models**

**SPG 600HF** High Force Models

Note: Jaw detail dimensions on this page are identical to jaw dimensions shown on page 10.

**SPG 600LS** Long Stroke Models

**SPG 600LSHF** Long Stroke, High Force Models

**Gripper Weights**

<table>
<thead>
<tr>
<th>Model</th>
<th>Weight with Aluminum Jaws</th>
<th>for Steel Jaws add</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPG600</td>
<td>10.5 lbs</td>
<td>5.1 lbs</td>
</tr>
<tr>
<td>SPG600LS</td>
<td>13.7 lbs</td>
<td>5.1 lbs</td>
</tr>
<tr>
<td>SPG600HF</td>
<td>13.3 lbs</td>
<td>5.1 lbs</td>
</tr>
<tr>
<td>SPG600LSHF</td>
<td>20.3 lbs</td>
<td>5.1 lbs</td>
</tr>
</tbody>
</table>
### SPG "Series Parallel Grippers"

**Proximity Switches – Option Codes S01 – S04**

All SPG Gripper models are available with rectangular body proximity sensors attached to the face of the gripper by a tee slot bracket. Switches are actuated by sensing a pin on one jaw. Single and dual position sensors are available for verifying open/close/both jaw positions.

**Specials** – Because SPG Grippers are symmetrical, a third switch can be added on the opposite side to detect parts presence. If jaws "overtavel" the grip point, the third switch is actuated signaling that no part was present to "stop" the jaw travel. (Call our applications department for details.)

**Note:** These sensors are extremely sensitive and can make and break dual switches with as little as .025" jaw travel!

Sensors can be mounted with the leadwires adjacent to the port, allowing the air supply tubing and sensor wires to be neatly bundled together. Or, the wires can be routed to exit on the side opposite the ports.

---

### Proximity Switches – Option Codes S11 – S20

SPG 200 and 300 models (except High Force) with "J2" or "J4" jaw styles can be ordered with an alternate prox switch option utilizing a 5mm threaded body. Switches are mounted on either end of the gripper and are actuated by sensing the head of cap screws attached to the jaw end(s).

---

<table>
<thead>
<tr>
<th>Sensing Options</th>
<th>S01 – S05</th>
<th>Sensing Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proximity switches are not available on the Model SPG 100</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5mm Proximity switches are not available on the Model SPG 600</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5mm Proximity switches are not available on Model SPG 600LS</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

**Code S19 or S20 – Dual 5mm threaded body prox switches shown on Model SPG200**

---

Specifications subject to change without notice or incurring obligations.
The unique grippers offering an extensive choice of sensors!

### S11 – S20 Sensing Options E20–E30

<table>
<thead>
<tr>
<th>Model</th>
<th>Code</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>S11/20 - 200</td>
<td>sPG</td>
<td></td>
</tr>
<tr>
<td>S11/20 - 300</td>
<td>sPG</td>
<td></td>
</tr>
</tbody>
</table>

**Electronic Sensors – Option Codes E20–E24**

**Magnetic Reed Switches – Option Codes E25–E30**

All SPG Grippers are available with electronic sensors or reed switches that are clamped on a bracket mounted on either face of the gripper. These are actuated by a magnet attached to one jaw. Single and dual position sensors are available for verifying open/close/both jaw positions.

**Specials** – Brackets can be mounted on both faces to accommodate three or four sensors or switches. See “Special Examples 1 & 3” on page 5.

**Prewired Style Switches: Codes E21 - E30**

Prewired styles are supplied with 9 foot leadwire.

**Quick Disconnect Style Switches: Codes E21C - E30C**

Quick disconnect style switches are supplied with 6" pigtail with male connector. Order female connector cordsets separately as follows:

- CFC-1M .............. 1 meter
- CFC-2M .............. 2 meters
- CFC-5M .............. 5 meters

See “How to Order” guide on page 7.

Model SPG300 shown with Code E23C or E24C face mounted, quick-disconnect, electronic sensors.
**“SPG” Series Parallel Grippers**

---

### Center Locating Dowel Pin – Option "A"

Dowel pin facilitates precision mounting.

**Mounting method (1)**

Machine a slip fit channel .030" deep into customer's tooling to accept Gripper dimension "B". Mounting the gripper is accomplished by "slipping" the gripper's dowel into a slip fit dowel hole and pushing the gripper into the machined channel. Removal is easy and does not require "prying" the gripper off two "stuck dowel holes. (See dimensions pages 8-11)

**Mounting Method (2)** Utilizes the slip fit dowel slot that is included with the center locating dowel pin. The center dowel pin establishes gripper centerline on an X–Y plane. The end dowel locates the X Axis preventing rotation. The 'Q' dimension is not critical. It can be held to ±.005 and still provide precision engagement in the gripper dowel slot.

---

### Ports Front & Rear – Option "B"

End ports are plugged. Not available on SPG100, SPG600, or Long Stroke Models.

---

### Bumper Options "C", "D" & "E" (Not available on SPG100 Models)

**For quiet, high speed cycling – or for Adjustable Stops**

- **Quiet, high speed cycling** – The SPG is the only gripper in its class to offer bumpers (both extend and retract) for quiet, high-speed cycling. Urethane pads (1/32" thick, except SPG600 1/16" thick) can be installed against the outside of the jaws for cushioning at the "open" position – or one pad in the center can be used to cushion the "closed" position. Available on SPG200 and larger models for "open", "closed" or "both" positions.

- **Adjustable Stops** – By simply "stacking" the bumper pads, custom strokes can be achieved in 1/32" increments (1/16" on SPG600). This is an ideal way of limiting stroke length when high speed cycling is desired with the minimum amount of time consuming stroke.

To order, specify the number of pads to be "stacked" at the open and/or closed position as follows:

- **C3** = three pads on each side for open
- **D2** = two pads in between jaws for close.

---

### Non-Synchronous Grippers Compliant Type – Option "N"

This configuration is provided by simply removing the rocker arm that normally provides synchronization. Jaws will comply to the centerline established by the part to be gripped.

The combination of equal piston forces and internal friction prevents jaw drift.

*Not available on SPG100 or High Force models.*
**Spring Options – "F" & "G"** (Not available on SPG100, Long Stroke, or High Force Models)  
*For "Failsafe" or "Single Acting" Operation*

Spring options can be used to maintain grip force with loss of air pressure (fail safe) or as single acting grippers (single air supply line to port).

Also, springs can be used to "assist" gripping force.

Example: SPG 300 with "G" option would have a standard closing grip force of 22 pounds per jaw (at 100 psi as shown in the Gripper Selection Guide, page 6), plus a spring assist of 12 pounds per jaw at full open (reference the chart below), for a total of approximately 34 pounds per jaw gripping force.

<table>
<thead>
<tr>
<th>Model</th>
<th>Spring Force @ Full Open</th>
<th>Spring Force @ Full Close</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPG200</td>
<td>3.8 lbs</td>
<td>4.9 lbs</td>
</tr>
<tr>
<td>SPG300</td>
<td>7.4 lbs</td>
<td>12.0 lbs</td>
</tr>
<tr>
<td>SPG600</td>
<td>35.0 lbs</td>
<td>70.0 lbs</td>
</tr>
</tbody>
</table>

**Interface Blocks – Option "H"**

Interface blocks can be attached to J2/J4 jaws allowing tooling to be mounted on any side of the block. See "problem #2, solution C" on page 4. Dimensions are on pages 8 & 10.

**Strain Relief – Option "R"**

Air tubing is held by slotted clamps attached to the face of the gripper. *Not available on SPG600 or High Force models.*

**Viton Seals – Option "V"**

High temperature seals

**Non-Synchronous Grippers**

**Fixed Reference Type – Option "P"** (J2 & J4 Jaw Styles Only)

Jaws operate completely independently thru 2 sets of ports (2 air valves required). One jaw is fitted with an adjustable stop for fixed reference point. Fixed reference jaw requires 50% more pressure than its mating jaw.

*Not available on SPG100 or High Force models.*

**Escapement Device – Option "Q"** (J2 & J4 Jaw Styles Only)

Same as Option "P" except that both jaws have adjustable stops and operate on equal pressure. See "Special Example #3 on page 5 for details. *Not available on SPG100 or High Force models.*
“GR” & “GS” Series Angular Grippers

Operational Features
• Grip force easily adjusted by varying input pressure.
• External adjustment of final "Jaw Open" and "Jaw Close" positions can be made while the gripper is mounted, pressurized and operational. Disassembly is not required.
• Gripper body is marked "0" at open adjustment screw and marked "1" at close adjustment screw
• Hardened parts and locking threads provide "stay put" adjustment.
• Operating pressure 15 to 150 psi
• Air or hydraulic service

Selection Guide

GR Series – Round Body Style

<table>
<thead>
<tr>
<th>GS Series – Miniature Style</th>
<th>GR Series – Round Body Style</th>
<th>GS Series – Square Body Style</th>
</tr>
</thead>
<tbody>
<tr>
<td>GS21 Style – 01 Size</td>
<td>GR21 Style</td>
<td>GS21 Style</td>
</tr>
<tr>
<td>GS22 Style – 02</td>
<td>GR22 Style</td>
<td>GS22 Style</td>
</tr>
</tbody>
</table>

Models
• GS21: 2-Jaw Angular Gripper
• Blank Rectangular Jaws
1", 1 1/2" and 2" long
• Mounting Hole Jaws
Mounting
• Threaded Nose Mount
• Side mount (2 surfaces)
Options
• Viton Seals

GR Series – Round Body Style

Models
• GR21: 2-Jaw Angular Gripper
• GR22: 2-Jaw Angular Gripper with Indicator Rod
Jaws
• Blank Rectangular Jaws 1" to 5" long
• Mounting Hole Jaws • Make your own, or
• Custom Jaws from Fabco-Air to your specs.
Mounting
• Face Mount (Only)
Options
• Sensors • Viton Seals • PTFE Seals

GS Series – Square Body Style

Models
• GS21: 2-Jaw Angular Gripper
• GS22: 2-Jaw Angular Gripper w/Indicator Rod
Jaws
• Blank Rectangular Jaws 1" to 5" long
• Mounting Hole Jaws • Make your own, or
• Custom Jaws from Fabco-Air to your specs.
Mounting
• Face & Side Mount (Both Included Standard)
Options
• Sensors • Viton Seals • Flange Mount

To Determine Grip Force
Use the formula and chart data shown below

\[
\text{Pressure (psi)} \times (\text{Power Factor from Chart}) = \text{Force (Pounds)}
\]

Grip Length (Inches –Grip Point to Jaw Pivot)

Chart shows power factors for gripping the part from its outside – and from its inside. The result is theoretical static grip force and does not account for inertial loading, pressure fluctuations, external friction, etc.

Gripper Power Factors

<table>
<thead>
<tr>
<th>Gripper Model</th>
<th>Grip Force On Part</th>
<th>Mini-Style</th>
<th>Standard Round Body &amp; Square Body Styles</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>-01 (3/8&quot;)</td>
<td>-02 (1/2&quot;)</td>
</tr>
<tr>
<td>GR21</td>
<td>Outside</td>
<td>–</td>
<td>.045</td>
</tr>
<tr>
<td></td>
<td>Inside</td>
<td>–</td>
<td>.063</td>
</tr>
<tr>
<td>GR22</td>
<td>Outside or Inside</td>
<td>–</td>
<td>.045</td>
</tr>
<tr>
<td>GS21</td>
<td>Outside</td>
<td>.020</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Inside</td>
<td>.024</td>
<td>–</td>
</tr>
<tr>
<td>GS22</td>
<td>Outside or Inside</td>
<td>Not Available</td>
<td>–</td>
</tr>
</tbody>
</table>
Specifications subject to change without notice or incurring obligations.

How to Order

<table>
<thead>
<tr>
<th>Series</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>GR Round Body</td>
<td>21 – Air Open; Air Close</td>
</tr>
<tr>
<td>22 – Air Open; Air Open w/Indicator Rod</td>
<td></td>
</tr>
<tr>
<td>23 – Spring Open; Air Close</td>
<td></td>
</tr>
<tr>
<td>24 – Spring Open; Air Close w/Indicator rod</td>
<td></td>
</tr>
<tr>
<td>25 – Air Open; Spring Close</td>
<td></td>
</tr>
<tr>
<td>26 – Air Open; Spring Close w/Indicator rod</td>
<td></td>
</tr>
<tr>
<td>GS Square Body</td>
<td>21 – Air Open; Air Close</td>
</tr>
<tr>
<td>22 – Air Open; Air Open w/Indicator Rod</td>
<td></td>
</tr>
</tbody>
</table>

Gripper Size Code

<table>
<thead>
<tr>
<th>Round Body</th>
<th>Square Body</th>
</tr>
</thead>
<tbody>
<tr>
<td>Code Bore</td>
<td>Code Bore</td>
</tr>
<tr>
<td>– 02 1/2&quot;</td>
<td>– 01 3/8&quot;</td>
</tr>
<tr>
<td>– 04 3/4&quot;</td>
<td>– 06 7/8&quot;</td>
</tr>
<tr>
<td>– 10 1 1/8&quot;</td>
<td>– 10 1 1/8&quot;</td>
</tr>
<tr>
<td>– 20 1 5/8&quot;</td>
<td>– 20 1 5/8&quot;</td>
</tr>
<tr>
<td>– 30 2&quot;</td>
<td>– 30 2&quot;</td>
</tr>
<tr>
<td>– 50 2 1/2&quot;</td>
<td>– 50 2 1/2&quot;</td>
</tr>
</tbody>
</table>

Other Options

<table>
<thead>
<tr>
<th>C</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>F7</td>
<td>Flange Kit (GS Series only) Note: There are two flange styles for size –30 GS grippers.</td>
</tr>
<tr>
<td>F8</td>
<td>Consult table on page 19 for dimensions and specify either F8 or F9. To order flange kits separately, see kit numbers in the same table.</td>
</tr>
<tr>
<td>T</td>
<td>PTFE Seals (GR Series only)</td>
</tr>
<tr>
<td>V</td>
<td>Viton Seals</td>
</tr>
</tbody>
</table>

Jaw Styles

<table>
<thead>
<tr>
<th>Jaw Style</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>000 None</td>
<td>Customer to furnish Jaws. Pivot details shown on next page.</td>
</tr>
<tr>
<td>110 Blank Rectangular Jaws</td>
<td>1&quot;</td>
</tr>
<tr>
<td>115 Blank Rectangular Jaws</td>
<td>1 1/2&quot;</td>
</tr>
<tr>
<td>120 Blank Rectangular Jaws</td>
<td>2&quot;</td>
</tr>
<tr>
<td>130 Blank Rectangular Jaws</td>
<td>3&quot;</td>
</tr>
<tr>
<td>140 Blank Rectangular Jaws</td>
<td>4&quot;</td>
</tr>
<tr>
<td>150 Blank Rectangular Jaws</td>
<td>5&quot; (Note: Jaw length + .15&quot; ~ .00)</td>
</tr>
<tr>
<td>200 Jaws with Mounting Holes</td>
<td></td>
</tr>
<tr>
<td>xxx Custom Jaws</td>
<td>Fabco-Air will build to your specs – or design and build to your requirements</td>
</tr>
</tbody>
</table>

Sensing Options

Electronic Sensor Package

<table>
<thead>
<tr>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>LED, 6-24 VDC, 0.20 Amp Max, 0.5 Voltage Drop</td>
</tr>
<tr>
<td>E20 Sensor Package without sensors</td>
</tr>
<tr>
<td>E21, E21C – Single sensor (PNP) sourcing</td>
</tr>
<tr>
<td>E22, E22C – Single sensor (NPN) sinking</td>
</tr>
<tr>
<td>E23, E23C – Dual sensor (PNP) sourcing</td>
</tr>
<tr>
<td>E24, E24C – Dual sensor (NPN) sinking</td>
</tr>
</tbody>
</table>

Ordering Example 1: GR21 – 04 – 130

(Ordering Example 2: GS22 – 06 – 110 – V)

Ordering Example 1: GR21 – 04 – 130

(Order Code – 04) Cylinder Bore 3/4"

(Order Code – 04) Round Body 2 Jaws Angular

(Order Code – 130) Blank Rectangular 3" Jaws

(Order Code – 130) Blank Rectangular 3" Jaws

(Viton Seals)

(Viton Seals)
"GR" & "GS" Series Angular Grippers

"GR" Round Body Series

Open Adjustment Screw
Jaw Pivot Pin
Jaw Close Port
K Ports 2 Places
Indicator Rod with "W" Female Thread Model GR22 Only

Note: Model GR23 requires additional body length. Please consult factory for details.

Gripper Jaws – Round Body dimensions charted below; Square Body Dimensions charted below opposite page

"GR & GS" Mounting Hole Jaws Dimensions

"GR & GS" Rectangular Jaw & Pivot Details

GR21-01 Miniature Series Mounting Hole Jaws

GS21-01 Miniature Series Rectangular Jaws

"GR" Series Dimensions

<table>
<thead>
<tr>
<th>Size</th>
<th>Bore</th>
<th>C</th>
<th>EE</th>
<th>II</th>
<th>JJ</th>
<th>KK</th>
<th>LL</th>
<th>MM</th>
<th>NN</th>
<th>OO</th>
<th>PP</th>
<th>Weight per pair</th>
</tr>
</thead>
<tbody>
<tr>
<td>-02</td>
<td>1/2</td>
<td>.13</td>
<td>.19</td>
<td>.16</td>
<td>.38</td>
<td>.625</td>
<td>.187</td>
<td>.09</td>
<td>.12</td>
<td>.5</td>
<td>.85</td>
<td></td>
</tr>
<tr>
<td>-04</td>
<td>3/4</td>
<td>.16</td>
<td>.25</td>
<td>.10</td>
<td>.75</td>
<td>.625</td>
<td>.187</td>
<td>.13</td>
<td>.14</td>
<td>1.0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-10</td>
<td>1 1/8</td>
<td>.22</td>
<td>.37</td>
<td>.10</td>
<td>.75</td>
<td>.625</td>
<td>.218</td>
<td>.19</td>
<td>.20</td>
<td>1.7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-20</td>
<td>1 5/8</td>
<td>.25</td>
<td>.50</td>
<td>.15</td>
<td>.75</td>
<td>.750</td>
<td>.312</td>
<td>.25</td>
<td>.27</td>
<td>5.7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-30</td>
<td>2</td>
<td>.25</td>
<td>.50</td>
<td>.19</td>
<td>.75</td>
<td>1.250</td>
<td>.312</td>
<td>.25</td>
<td>.27</td>
<td>7.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-50</td>
<td>2 1/2</td>
<td>.38</td>
<td>.50</td>
<td>.23</td>
<td>.75</td>
<td>1.500</td>
<td>.312</td>
<td>.25</td>
<td>.27</td>
<td>10.5</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

GR – Round Body Gripper Dimensions

| Size | Bore | A | B | C | D | E | GR21 | GR22 | F | G | H | I | J | K | O | P | Q | R | S | T | U | V | W | X | Y | Z | Weight OZ |
| -10  | 1 1/8| 19 | 1.19| .19| .22| .14| .90| .18| .14| .19| .31| 10-32x.25| 100| 20  | 6.5 | 7.0 |
| -20  | 1 5/8| 19 | 1.19| .23| .25| .18| .90| .18| .14| .19| .31| 10-32x.25| 100| 20  | 6.5 | 7.0 |
| -30  | 2    | 19 | 1.19| .23| .25| .18| .90| .18| .14| .19| .31| 10-32x.25| 100| 20  | 6.5 | 7.0 |
| -50  | 2 1/2| 19 | 1.19| .23| .25| .18| .90| .18| .14| .19| .31| 10-32x.25| 100| 20  | 6.5 | 7.0 |

GR – Round Body Rectangular Jaw and Pivot Details

<table>
<thead>
<tr>
<th>Size</th>
<th>Bore</th>
<th>AA</th>
<th>CC</th>
<th>DD</th>
<th>EE</th>
<th>FF</th>
<th>GG</th>
<th>HH</th>
<th>Weight per pair OZ</th>
</tr>
</thead>
<tbody>
<tr>
<td>-02</td>
<td>1/2</td>
<td>.187</td>
<td>.56</td>
<td>.035</td>
<td>.185</td>
<td>.250</td>
<td>.375</td>
<td>.126</td>
<td>1.2</td>
</tr>
<tr>
<td>-04</td>
<td>3/4</td>
<td>.187</td>
<td>.75</td>
<td>.035</td>
<td>.248</td>
<td>.250</td>
<td>.453</td>
<td>.126</td>
<td>2.2</td>
</tr>
<tr>
<td>-10</td>
<td>1 1/8</td>
<td>.218</td>
<td>.90</td>
<td>.035</td>
<td>.373</td>
<td>.312</td>
<td>.562</td>
<td>.188</td>
<td>4.7</td>
</tr>
<tr>
<td>-20</td>
<td>1 5/8</td>
<td>.250</td>
<td>.90</td>
<td>.045</td>
<td>.500</td>
<td>.375</td>
<td>.875</td>
<td>.251</td>
<td>8.5</td>
</tr>
<tr>
<td>-30</td>
<td>2</td>
<td>.280</td>
<td>1.63</td>
<td>.045</td>
<td>.500</td>
<td>.438</td>
<td>1.125</td>
<td>.251</td>
<td>9.9</td>
</tr>
<tr>
<td>-50</td>
<td>2 1/2</td>
<td>.312</td>
<td>1.88</td>
<td>.062</td>
<td>.500</td>
<td>.500</td>
<td>1.250</td>
<td>.376</td>
<td>11.5</td>
</tr>
</tbody>
</table>

"GR" & "GS" Series Angular Grippers Specifications subject to change without notice or incurring obligations. 5-2-02A
"GS" Square Body Series

Custom Jaws –
Fabco-Air will build to your specs – or will design and build to your application requirements.

"GS" Series Dimensions

<table>
<thead>
<tr>
<th>GS – Square Body Mounting Hole Jaw Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
</tr>
<tr>
<td>-------</td>
</tr>
<tr>
<td>-01</td>
</tr>
<tr>
<td>-06</td>
</tr>
<tr>
<td>-10</td>
</tr>
<tr>
<td>-20</td>
</tr>
<tr>
<td>-30</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>GS – Square Body Rectangular Jaw and Pivot Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
</tr>
<tr>
<td>-------</td>
</tr>
<tr>
<td>-01</td>
</tr>
<tr>
<td>-06</td>
</tr>
<tr>
<td>-10</td>
</tr>
<tr>
<td>-20</td>
</tr>
<tr>
<td>-30</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>GS – Square Body Gripper Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
</tr>
<tr>
<td>-------</td>
</tr>
<tr>
<td>-01</td>
</tr>
<tr>
<td>-06</td>
</tr>
<tr>
<td>-10</td>
</tr>
<tr>
<td>-20</td>
</tr>
<tr>
<td>-30</td>
</tr>
</tbody>
</table>

Specifications subject to change without notice or incurring obligations.
**“LPG” Series Parallel Grippers**

**Operational Features**

- **Toolbars**: Extend toward and retract away from each other while maintaining absolute parallelism.
- **Stainless Steel Guide Shafts (4)**
- **Integral Tube and Tie Rod Cylinder**
- **Metal Covers (2)**
- **Sealed Ball Bearings**
- **Double Rack & Pinion (factory lubricated)** transfers force from inboard pair of guide shafts to the outboard pair for precise, synchronous motion.
- **Cross Tapped Holes** on each toolbar allows tooling mounting on any surface of the toolbars.

**How it works**
The LPG Gripper shown above is an adaptation of Fabco-Air's EZ Series linear slides. Its jaws are a pair of toolbars which extend to the front away from the gripper mechanism (TBF tooling style). An integral, double acting air cylinder drives the shorter toolbar and inboard pair of guide shafts. A double rack and pinion arrangement transfers force to the outboard guide shafts holding the wider toolbar. The toolbars (jaws) extend toward and retract away from each other with absolute parallelism and precise synchronous motion.

**High Load Carrying Capacity**
Bearings in the LPG Gripper have a very high load carrying capacity so that load is only limited by the strength of the guide shafts to resist deflection. Centering is accurate to within .002" repeatability, providing virtually "play free" gripping. Side-to-side play is less than .002".

**Choice of Mounting Styles**
The LPG Gripper can be mounted with the port side up or down because the end caps are machined on both the top and bottom surfaces. The end caps are available with through holes (Code MH1) or tapped mounting holes (Code MH2).

**Mounting Note:**
The LPG Gripper should be mounted to a flat plate at least as wide and as long as the gripper end caps. All four bolt holes must be used to secure the unit and maintain end cap alignment. Covers are mounted on the side opposite the mounting surface. Mounting surface shields the bottom side of the rack and pinion.

**Sensors**
The LPG Gripper is available with a magnetic band on the piston and several types of magnetically operated tie rod mounted sensors. Reed switches and electronic sensors are offered in pre-wired and quick disconnect styles.

**Optional Dowel Holes for End Cap and Toolbar Mounting Surfaces**
Dowel hole & slot option provides convenient and precise mounting of LPG Gripper end caps as well as attachment of tooling to the toolbars.

**Adjustable Stops**
The stop (Figure 1) consists of a single threaded rod with flange and lock nuts at each end. When both toolbars are up front (TBF tooling style), a clamp bar is added to the inboard guide shafts at the rear to stop against the flange nuts.

When a toolbar is mounted at both ends (TFR tooling style), the threaded rod is placed through a clearance hole in the center of the rear toolbar. Positioning toolbars front and rear allows large parts to be gripped and/or centered.

**Bumpers**
LPG Series Grippers are available with urethane bumpers for quieter operation. Bumpers must be used in conjunction with adjustable stops. A urethane washer is placed against each flange nut.
The exciting parallel gripper for large parts, long strokes

### Gripper Sizing Guide

<table>
<thead>
<tr>
<th>Model</th>
<th>Guide Shaft Diameter</th>
<th>Bore</th>
<th>Stroke (Min)</th>
<th>Standard Stroke Lengths</th>
<th>Grip Force Per Jaw at 100 psi</th>
</tr>
</thead>
<tbody>
<tr>
<td>LPG50</td>
<td>1/2&quot;</td>
<td>1-1/8&quot;</td>
<td>2&quot;</td>
<td>2&quot; to 12&quot; by 2&quot; increments</td>
<td>99 lbs</td>
</tr>
<tr>
<td>LPG75</td>
<td>3/4&quot;</td>
<td>2&quot;</td>
<td>4&quot;</td>
<td>4&quot; to 12&quot; by 2&quot; increments</td>
<td>310 lbs</td>
</tr>
</tbody>
</table>

#### How to Order

- **Model**: LPG50 or LPG75
- **Cyl Extend**: 99 lbs for LPG50, 310 lbs for LPG75
- **Cyl Retract**: 88 lbs for LPG50, 280 lbs for LPG75
- **Stroke**: Minimum stroke length required (inches)

#### Stroke Options

- **00**: No stop options desired
- **01**: Threaded rod with extend & retract flange stop nuts
- **U1**: Type 01 Stop Package with Urethane Bumpers

**Example**

LPG50 – 8 – MH1 – V – J73B – TBF – B – 00

#### End Cap Mounting Style

- **MH1**: Through Mounting Holes
- **MH2**: Tapped Mounting Holes

### Integral Options

- **D**: Dowel hole & slot in end caps
- **V**: Viton seals

**Sensor Codes**

- (Use **S000** if NO Sensors are desired)
- Select a code for sensor type and indicate position in the box (□).

**Example**: J73 □ B

#### Magnetic Piston & Clamp-On Sensors ("J")

- Single sensor – 2" stroke minimum; Dual sensors – 4" stroke minimum.

**Magnetic Piston & Dovetail Style Sensors ("E")**

**Sensor**

- **Reed**: Yes
- **Electronic**: Yes

**LED**

- **Yes**: 5-120 VDC/VAC, 0.5 Amp Max, 4 Watt Max, 0 Voltage Drop
- **Sourcing PNP**: 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop
- **Inking NPN**: 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop

**Magnetic Piston**

- **J800**: Customer supplies the sensors and mounting clamps
- **E800**: Includes Dovetail Mounting Rail; customer supplies sensors

**Electrical Characteristics**

- **5-120 VDC/VAC, 0.5 Amp Max, 4 Watt Max, 0 Voltage Drop**
- **Sourcing PNP 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop**
- **Ining NPN 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop**

**Sensor Type**

- **Reed**: Yes
- **Electronic**: Yes

**LED**

- **Yes**: 5-120 VDC/VAC, 0.03 Amp Max, 4 Watt Max, 2.0 Voltage Drop
- **Sourcing PNP**: 6-24 VDC, 0.20 Amp Max, 0.5 Voltage Drop
- **Ining NPN**: 6-24 VDC, 0.20 Amp Max, 0.5 Voltage Drop

**Magnetic Piston**

- **J800**: Customer supplies the sensors and mounting clamps
- **E800**: Includes Dovetail Mounting Rail; customer supplies sensors

**Electrical Characteristics**

- **5-120 VDC/VAC, 0.3 Amp Max, 4 Watt Max, 0.2 Voltage Drop**
- **Sourcing PNP 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop**
- **Ining NPN 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop**

**Sensor Type**

- **Reed**: Yes
- **Electronic**: Yes

**LED**

- **Yes**: 5-120 VDC/VAC, 0.03 Amp Max, 4 Watt Max, 3.5 Voltage Drop
- **Sourcing PNP**: 6-24 VDC, 0.50 Amp Max, 2.0 Voltage Drop
- **Ining NPN**: 6-24 VDC, 0.50 Amp Max, 2.0 Voltage Drop

**Motor**

- **5-120 VDC/VAC, 0.5 Amp Max, 10 Watt Max, SPST N.O., 3.5 Voltage Drop**
- **Sourcing PNP**: 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop
- **Ining NPN**: 6-24 VDC, 0.50 Amp Max, 1.0 Voltage Drop

**Sensor Option**

- **00**: No stop options desired
- **01**: Threaded rod with extend & retract flange stop nuts
- **U1**: Type 01 Stop Package with Urethane Bumpers

**Stop Options**

- **00**: No stop options desired
- **01**: Threaded rod with extend & retract flange stop nuts
- **U1**: Type 01 Stop Package with Urethane Bumpers

**Tooling Style**

- **TBF** – Toolbars Both in Front
- **TFR** – Toolbars Front & Rear

**Toolbar Options**

- **B**: Blank Toolbar (No mounting holes; no dowel holes)
- **D**: Toolbar Dowel Holes & Slots located on top and side mounting faces

**Silo Toolbar Configs**

- **7/16/97**: Integral Options
  - **D**: Dowel hole & slot in endcaps
  - **V**: Viton seals

**LPG's Cantilevered Jaw Arrangement avoids interference**

In this application an LPG Gripper is attached to a pick and place mechanism. "L shaped" fingers attached to the gripper jaws are positioned over a product conveyor in an automated shipping system. As each product passes under the gripper, the "L-shaped" fingers stop it. The fingers then grasp the product by clamping on its island area on top. Next the product is lifted, carried over to the carton positioned on the adjacent shipping conveyor, and placed inside.

Because the jaws must open perpendicular to the direction of conveyor travel, a conventional gripper (shown in blue) could not be used. It would interfere with the wall next to the carton conveyor. Only the LPG's cantilevered design permits the gripper jaws to be positioned as required without interference.
"LPG" Series Parallel Grippers

TBF Configurations (Toolbars Both in Front)

The TBF Configuration places the toolbars (jaws) in a cantilevered, or overhung arrangement, allowing the gripper jaws to be placed over the part to be gripped, while the body of the gripper is positioned clear of the part and its travel path.

**Drawings show the LPG in its shortest possible stroke.**
In both TBF & TFR configurations these grippers cannot be manufactured with less stroke than shown in the charts below.

**Gripper Dimensions**

<table>
<thead>
<tr>
<th>Models LPG 50 &amp; LPG 75</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Model</strong></td>
</tr>
<tr>
<td>LPG 50</td>
</tr>
<tr>
<td>LPG 75</td>
</tr>
</tbody>
</table>
Offering new levels of parts gripping versatility

**TFR Configurations (Toolbars at Front & Rear)**

The TFR Configuration places one toolbar (jaw) at the front and the other toolbar (jaw) at the rear, providing a "wide stance" jaw arrangement for gripping larger parts.

---

**View C–C, Integral Option "D"**

- Slip Fit Slot for "FF" Dowel x HH deep
- Slip Fit Hole for "FF" Dowel x HH deep

**View A–A**

- Toolbar Option D
- Guide shafts will extend beyond front toolbar as stroke is increased
- Optional EE Dowel Holes

**View D–D**

- Toolbar Option D
- Guide shafts will extend through rear toolbar as stroke is increased
- Optional EE Dowel Slots

---

**Model LPG 50 Standard Stroke Lengths**

<table>
<thead>
<tr>
<th>Stroke Length</th>
<th>U</th>
<th>V</th>
<th>W</th>
<th>X</th>
<th>Y</th>
<th>Z</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0</td>
<td>3.000</td>
<td>1.38</td>
<td>8.63</td>
<td>3.75</td>
<td>2.75</td>
<td>8.75</td>
</tr>
<tr>
<td>4.0</td>
<td>4.000</td>
<td>2.38</td>
<td>11.63</td>
<td>4.75</td>
<td>3.75</td>
<td>7.75</td>
</tr>
<tr>
<td>6.0</td>
<td>5.000</td>
<td>3.38</td>
<td>14.63</td>
<td>5.75</td>
<td>4.75</td>
<td>8.75</td>
</tr>
<tr>
<td>8.0</td>
<td>6.000</td>
<td>4.38</td>
<td>17.63</td>
<td>6.75</td>
<td>5.75</td>
<td>9.75</td>
</tr>
<tr>
<td>10.0</td>
<td>7.000</td>
<td>5.38</td>
<td>20.63</td>
<td>7.75</td>
<td>6.75</td>
<td>10.75</td>
</tr>
<tr>
<td>12.0</td>
<td>8.000</td>
<td>6.38</td>
<td>23.63</td>
<td>8.75</td>
<td>7.75</td>
<td>11.75</td>
</tr>
</tbody>
</table>

---

**Model LPG 75 Standard Stroke Lengths**

<table>
<thead>
<tr>
<th>Stroke Length</th>
<th>U</th>
<th>V</th>
<th>W</th>
<th>X</th>
<th>Y</th>
<th>Z</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.0</td>
<td>4.875</td>
<td>2.44</td>
<td>13.81</td>
<td>5.625</td>
<td>4.375</td>
<td>10.125</td>
</tr>
<tr>
<td>6.0</td>
<td>5.875</td>
<td>3.44</td>
<td>16.81</td>
<td>6.625</td>
<td>5.375</td>
<td>11.125</td>
</tr>
<tr>
<td>8.0</td>
<td>6.875</td>
<td>4.44</td>
<td>19.81</td>
<td>7.625</td>
<td>6.375</td>
<td>12.125</td>
</tr>
<tr>
<td>10.0</td>
<td>7.875</td>
<td>5.44</td>
<td>22.81</td>
<td>8.625</td>
<td>7.375</td>
<td>13.125</td>
</tr>
<tr>
<td>12.0</td>
<td>8.875</td>
<td>6.44</td>
<td>25.81</td>
<td>9.625</td>
<td>8.375</td>
<td>14.125</td>
</tr>
<tr>
<td>16.0</td>
<td>12.875</td>
<td>10.44</td>
<td>31.81</td>
<td>11.625</td>
<td>10.375</td>
<td>16.125</td>
</tr>
<tr>
<td>20.0</td>
<td>14.875</td>
<td>12.44</td>
<td>37.81</td>
<td>13.625</td>
<td>12.375</td>
<td>18.125</td>
</tr>
<tr>
<td>24.0</td>
<td>16.875</td>
<td>14.44</td>
<td>43.81</td>
<td>15.625</td>
<td>14.375</td>
<td>20.125</td>
</tr>
</tbody>
</table>
Fabco-Air Product Catalog Library

Cylinders, Valves & Accessories Catalog CV9 details Pancake®, Square 1®, Multi-power®, Hi-Power™ and Longstroke™ air cylinder lines. Describes valves, air-over-oil tanks, boosters & accessories.

Global Series™ Air Cylinders Catalog # GC-15 Widest choice of models and options. Features non-lube service to 150 psi. Bores 12mm to 100mm. Strokes 5mm to 150mm. NPT or Metric ports.

Dual Function Slides Bulletin EDF-10 Either of two slide styles (gantry or thruster) can be made from a single set of parts. Users can inventory less parts and assemble styles as needed.

Stainless Steel Body Air Cylinders Catalog SSB-03 Exact interchange in bores from 5/16” to 3”, strokes to 32”. Popular options includes magnetic piston, non-rotating, and position feedback.

Multi-Power® Air Presses Catalog FP16 Details the powerful line of precision, force-multiplying air presses. Deliver forces to 11,000 pounds.

Swing Clamps Bulletin #SC-DB04 Clamp arm rotates 90° as it extends away from the workpiece. Features standard magnetic piston.

Pancake® II Cylinders Catalog Pan2-2 The direct industrial interchange. High strength composite cylinder barrel. 4 popular styles: Standard, Nonrotating, Multi-Power® and 3-position.

New Linear Thrusters Bulletin GB-JA02 Features longer strokes to 10” – and 4mm round profile sensors with surge suppression and polarity protection.

Stopper Cylinders Bulletin #ST-DIX04 Standard magnetic piston and a wide selection of styles. Roller direction is adjustable. Magnetic sensors can be mounted on body.

Air Preparation - FRLs Catalog #FRL-06 Broad line with port sizes from 1/8 NPT to 1 NPT. Includes 3-way slide valves, modular assembly and 3-way lock out/tag out valves for safe equipment maintenance.

NFPA Interchangeable Air Cylinders Catalog NF-6 All the desirable NFPA mounts. Bores from 1-1/2” to 6”; strokes to 99”. Aluminum or high strength composite cylinder body. Magnetic position sensing.

Specialty Valves and Control Valves Bulletin #14CAN Composite body solenoid valves in 2 or 3-way, N/O or N/C, and manifoldable configurations. Process Solenoid valves. 5 Ported, 3 position, 1/4 NPT 4-way air valves.

Linear Slides Catalog # LS-03 Line includes 6 families of slides, pick & place units, and thin parts placers. 5/16” to 4” bores. Guide shafts 1/4” to 1-1/2”.

Distributed by: