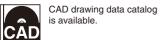
# KOGANEI



# ACTUATORS GENERAL CATALOG

# SLIT TYPE RODLESS CYLINDERS ORW SERIES MAGNET TYPE RODLESS CYLINDERS MRW SERIES CONTENTS

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# SLIT TYPE RODLESS CYLINDERS ORW Series



• Equivalent bore size:  $\phi$ **16**,  $\phi$ **25**,  $\phi$ **40** [0.630in.] [0.984in.] [1.575in.]

# MAGNET TYPE RODLESS CYLINDERS





•Pitching moment: **185** N·m [**136**ft·lbf] (ORW40, MRW40)

•Rolling moment: 200 N·m [148ft·lbf] (ORW40, MRW40)

•Yawing moment: 185 N·m [136ft·lbf] (ORW40, MRW40)

Remark: Rodless cylinders ORS and MRS series:

- ●Pitching moment: 60N m [44ft lbf] (ORS40, MRS40)
- •Rolling moment: 50N m [37ft lbf] (ORS40, MRS40)
- ●Yawing moment: 60N · m [44ft · lbf] (ORS40, MRS40)

#### Specified stroke +10mm [0.394in.]

Since the shock absorber can be used for fine stroke adjustment of  $\pm 5$ mm [0.197in.] for one side, it totally offers a  $\pm 10$ mm [0.394in.] margin in regards to the specified stroke.

#### Piping concentrated on one side

Concentrated connection ports as standard equipment save space.



Shock absorber units are standard equipment.

Since shock absorber unit provides positioning of the end of the stroke, it enhances absorbing capacity to the maximum extent. The shock absorber does not protrude beyond the end plate. Moreover, moving the shock absorber unit is all that is required to adjust the stroke all along its range.



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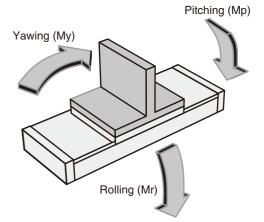
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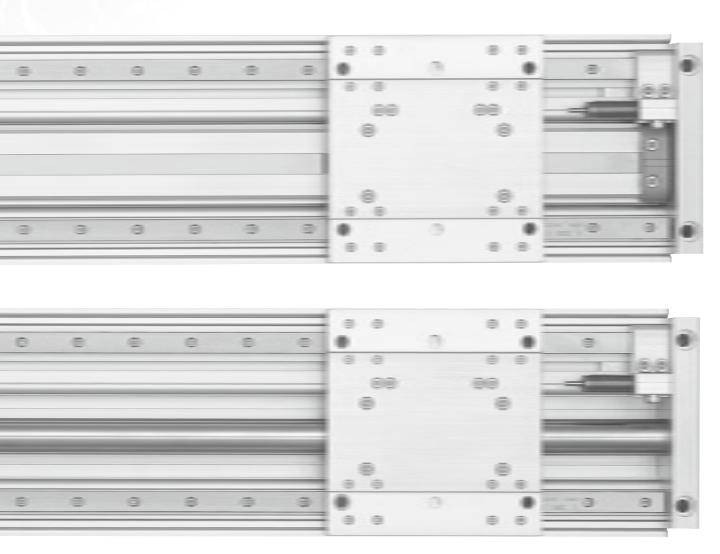
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#### Uses embedded type sensor switch



Easily and clearly pulling out lead wires from the grooves on the body.



Note: Heli-serts and dowel pin holes are optional.

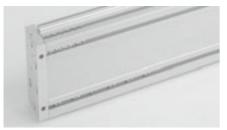
## Maximum load capacity: 600 N [135lbf.] (ORW40, MRW40)

#### Used guide

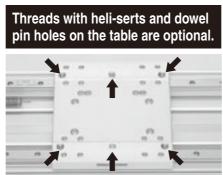
Model	Guide model <sup>Note</sup>	Guide manufacture <sup>Note</sup>
ORW16, MRW16	LWL12	IKO
ORW25, MRW25	LWL15	Nippon Thompson Co., Ltd.
ORW40, MRW40	LWES15	

Note: The guide specifications may be changed without notice.

#### Versatile mounting direction



More versatile mounting, with direct mounting at the end plate, or mounting with T-slots on the bottom surface.





#### General precautions

#### Piping

- Always thoroughly blow off (use compressed air) the tubing before connecting it to the rodless cylinder. Entering chips, sealing tape, rust, etc., generated during piping work could result in air leaks or other defective operation.
- **2.** When screwing piping or fittings to rodless cylinders, tighten them using the following tightening torques.

Connecting thread	Tightening torque N·m [ft·lbf]
M5×0.8	1.57 [1.16]
Rc1/8	6.77~8.63 [4.99~6.37]
Rc1/4	11.57~13.44 [8.53~9.91]

#### Atmosphere

- **1.** If using in locations subject to dripping water, dripping oil, etc., or to large amounts of dust, use a cover to protect the unit or mount with the slider facing downward.
- 2. Do not engage in electric welding close to the rodless cylinders **ORW**, **MRW** series. The welding spatters could damage the outer seal band, etc.
- **3.** The product cannot be used when the media or ambient atmosphere contains any of the substances listed below. Organic solvents, phosphate ester type hydraulic oil, sulphur dioxide, chlorine gas, or acids, etc.

#### Lubrication

- 1. The product can be used without lubrication, if lubrication is required, use Turbine Oil Class 1 (ISO VG32) or equivalent.
- Apply lithium soap-based grease No.2 or equivalent on the raceway surface in the guide every 6 months or every 300km [186mi.] of traveling distance.

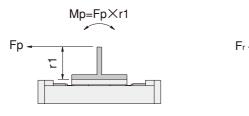
#### Media

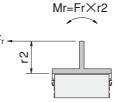
- 1. Use air for the media. For the use of any other media, consult us.
- 2. Air used for the rodless cylinders ORW, MRW series should be clean air that contains no moisture, dust, and oxidized compressor oil, etc. Install an air filter (filtration of a minimum 40 μm) near the rodless cylinders ORW, MRW series or valve to remove collected liquid or dust. In addition, drain the air filter periodically.



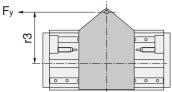
#### Allowable load and moment

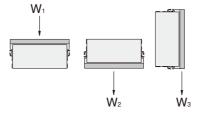
Although the rodless cylinders **ORW**, **MRW** series can be used with directly applying loads, make sure that the load and moment do not exceed the values in the table below.





#### My=Fy×r3 ⊥





Pitching moment : Mp=Fp×r1 (N·m) Rolling moment : Mr=Fr×r2 (N·m) Yawing moment : My=Fy×r3 (N·m) Maximum load capacity : W1, W2, W3 (N)

Moment and Max. load		Mr N⋅m [ft⋅lbf]	My N⋅m [ft⋅lbf]	W1 N [lbf.]	W2 N [lbf.]	W₃ N [lbf.]
ORW16, MRW16	45 [33]	50 [37]	45 [33]	130 [29]		
ORW25, MRW25	95 [70]	105 [77]	95 [70]	300 [67]		
ORW40, MRW40	185 [136]	200 [148]	185 [136]	600 [135]		

**Caution:** The moment including the inertial force generated when the load is moved or stopped must not exceed the values in the above table. For the load and speed, keep within the range of

the shock absorber capacity graph.

Area moment of inertia of the base

The above diagram shows base cross section of ORW16, MRW16.

●ORW	16, MRW16	ORW	25, MRW25	●ORW40, MRW40		
(	Cross section characteristics		Cross section characteristics		ross section characteristics	
А	1520.82mm <sup>2</sup> [2.357in. <sup>2</sup> ]	A 2396.05mm <sup>2</sup> [3.714in. <sup>2</sup> ]		Α	3951.90mm <sup>2</sup> [6.125in?]	
lx	1.310×10 <sup>5</sup> mm <sup>4</sup> [3.147×10 <sup>-1</sup> in. <sup>4</sup> ]	lx	3.752×10 <sup>5</sup> mm <sup>4</sup> [9.014×10 <sup>-1</sup> in. <sup>4</sup> ]	Ix	1.143×10 <sup>6</sup> mm <sup>4</sup> [2.746in. <sup>4</sup> ]	
Ιγ	2.283×10 <sup>6</sup> mm <sup>4</sup> [5.485in. <sup>4</sup> ]	Ιγ	6.038×10 <sup>6</sup> mm <sup>4</sup> [1.451×10in. <sup>4</sup> ]	lγ	1.714×10 <sup>7</sup> mm <sup>4</sup> [4.118×10in. <sup>4</sup> ]	
Zx	6.753×10 <sup>3</sup> mm <sup>3</sup> [4.121×10 <sup>-1</sup> in. <sup>3</sup> ]	Zx	Zx 1.480×10 <sup>4</sup> mm <sup>3</sup> [9.031×10 <sup>-1</sup> in. <sup>3</sup> ]		3.359×10 <sup>4</sup> mm <sup>3</sup> [2.050in. <sup>3</sup> ]	
Zy	3.783×10 <sup>4</sup> mm <sup>3</sup> [2.309in. <sup>3</sup> ]	Ζy	7.970×10 <sup>4</sup> mm <sup>3</sup> [4.864in. <sup>3</sup> ]	Ζy	1.732×10 <sup>5</sup> mm <sup>3</sup> [1.057×10in. <sup>3</sup> ]	

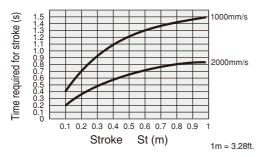
#### Shock absorber absorption capacity

Shock absorbers are standard equipment for the entire rodless cylinders ORW, MRW series. Find the figures for the absorption mass and impact speed from the impact speed graph, which then should be within the ranges of the "Shock absorber capacity graph" below. It cannot be used with speeds in excess of the maximum operating speeds of 1000mm/s [39.4in./sec.] or 2000mm/s [78.7in./sec.].

**Impact speed graph** (Horizontal use, at air pressure of 0.5MPa)

The graph below shows the table's required time to reach the end of the stroke, at impact speeds of 1000mm/s [39.4in./sec.] or 2000mm/s [78.7in./sec.], for each stroke.

In operation, set the time in above area of the graph's curve.

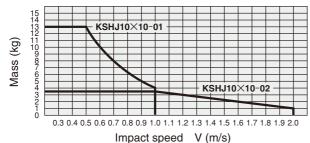


#### Shock absorber capacity graph

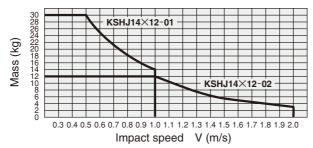
(Horizontal operation, at air pressure of 0.5MPa)

The "mass" in the graph refers to the total mass carried by the ORW and MRW series. "Impact speed" refers to the speed immediately before striking the shock absorber. Note that this is not the same as "average speed (cylinder stroke/time required)."

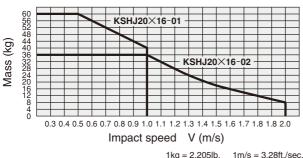
#### For ORW16 and MRW16



For ORW25, MRW25



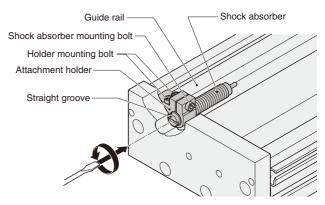
#### For ORW40, MRW40



#### Shock absorber stroke adjustment

In the rodless cylinders ORW and MRW series, stroke adjustment by the shock absorber is easy for entire strokes.

- ①Loosen the holder mounting bolts, and move the attachment holder to determine the rough position.
- <sup>(2)</sup> Press the holder against the guides such that the shock absorber contacts the impact surface of the table at right angles, and then tighten and secure it in place with the holder mounting bolts.
- ③ Next, loosen the shock absorber mounting bolt.
- (4) Insert a flat blade screwdriver into the shock absorber straight groove to finely adjust the position by rotating it so that it provides the required stopping position of the table.
- (5) Finally, tighten and secure the shock absorber mounting bolt, and complete the operation.



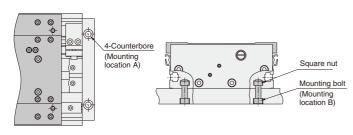
#### Approximate tightening torque for holder mounting bolt

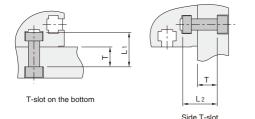
		-
Model	Tightening torque N·cm [in·lbf]	Allen wrench size mm [in.]
ORW16, MRW16	200 [17.7]	3 [0.118]
ORW25, MRW25	700 [62.0]	5 [0.197]
ORW40, MRW40	1700 [150.5]	6 [0.236]

Remark: For securing the shock absorber holder in place, use the above values to tighten the bolt.

- Cautions: 1. Adjust it so that the stopper on the table and the shock absorber make full contact.
  - 2. Use the shock absorber within the range of the capacity of the shock absorber (range of the capacity graph). Note that the absorption energy of the shock absorber is different in a lowspeed range than that in a high-speed range.
  - 3. The maximum impact speed of the shock absorber will vary depending on the shock absorber. Moreover, since impact speed and average speed are not the same, use only after checking the shock absorber's impact speed.
  - 4. Do not use the shock absorber in a place subject to dripping water or oil, or to large amount of dust. If using it in these places, install a cover, etc. so that the water or oil drops do not drip it directly. Otherwise, it could lead to improper operation and may decrease the absorption energy.
  - 5. Do not loosen the small screw on the rear end of the shock absorber. The oil inside will leak out which will fail the function of the shock absorber.
  - 6. To ensure that the table is not in contact with the attachment holder, always adjust the location of the shock absorber so that a clearance exists between the table and the attachment holder. Contact of anything other than the absorber when stopping could result in damage to the cylinder.
  - 7. Do not install other shock absorbers for this product without our permission. Since our shock absorber's characteristics are different from those of other shock absorbers, use of other shock absorbers could cause damage to the cylinder.
  - When using rodless cylinders, select a suitable cushion and shock absorber so as to prevent rebound. In ORW, in particular, rebound could cause the seal band to break, etc.

#### Body mounting





Tightening torque     N·m [ft-lbf]							
Mounting Model	ORW16, MRW16	ORW, MRW25	ORW40, MRW40				
Mounting location A	10.0 [7.4] (M6)	20.0 [14.8] (M8)	40.0 [29.5] (M10)				
Mounting location B	4.5 [3.3] (M6)	13.5 [10.0] (M8)	24.0 [17.7] (M10)				
Screw lengt	h		mm [in.]				
Code Model	ORW16, MRW16	ORW25, MRW25	ORW40, MRW40				
Lı	T + 8.5 [0.335]	T + 10.5 [0.413]	T + 14 [0.551] (M10)				

1. Because the	cylinder mountin	g frame is subject	to large reaction
forces during	rodless cylinder	's operation, use a	a frame with high
rigidity. Insuffi	icient rigidity can	result in vibrations	(resonance) that
can have an a	adverse effect on	rodless cylinder o	perations.

(M8)

T + 13 [0.512]

(M10)

(M6)

La

- 2. For the rodless cylinder mounting surface, ensure a flatness and horizontal accuracy of  $\pm 0.1/500$ mm [ $\pm 0.004/19.69$ in.] or better. Insufficient accuracy in the mounting surface may degrade rodless cylinder's operability, resulting in sticking or operating failure.
- 3. While any mounting direction in the rodless cylinders ORW, MRW series is allowed, mount the slider so that it faces downward or protect it with a cover, etc., when mounting in locations subject to dripping water or oil, etc., or to large amounts of dust. Mounting as the seal band faces downward is particularly effective for the ORW series.
- 4. Avoid any electric welding either during or after mounting the rodless cylinders ORW, MRW series. Flows of welding current to the cylinder could generate arcs that result in damage or depositions to the cylinder.
- Since the magnet type rodless cylinders MRW series has strong magnets built into the cylinder body, do not use in locations subject to cutting oil or metal chips that contain magnetized materials.
- 6. Be careful to avoid making scratches or dents, etc., on the cylinder tube/barrel and guide.
- 7. If external forces exceeding the magnet retaining force cause the slider and piston to become misaligned or separated, make the piston return to the end of the stroke and then apply an external force to the slider to restore it to the correct position.
- 8. If using in locations where the cylinder tube/barrel and guide can easily become smeared, clean the cylinder tube/barrel and guide periodically.

After cleaning, always apply lubrication to the cylinder tube and guide surfaces.

9. Avoid using the rodless cylinders ORW, MRW series in combination with linear ball bearings and other external guides.

Caution: Do not apply a strong shock to the slit portion of the cylinder barrel.

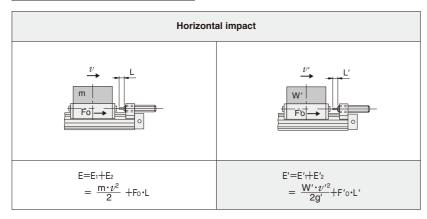
#### Intermediate stopping control

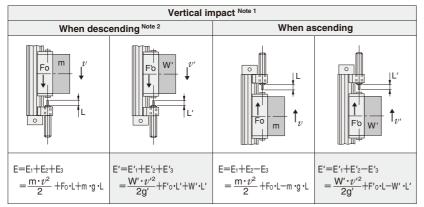
1. Since for structural reasons external air leakage is inevitable for the **ORW** series, use of all port block (closed center) 3position valves, etc., for intermediate stop control could result in failure to maintain the stopping position, and the piston speed could not be controlled when restarting. We recommend, therefore, the installation of double-sided pressure control circuits that use PAB-connection (pressure center) 3-position valves, etc.

For intermediate stopping under constant loads, such as vertical mountings, consult us.

 For the MRW series, hold the pressure at 0.55MPa [80psi.] or less when used with external stoppers, etc., for intermediate stroke stopping. Use at higher pressures may cause the piston to misalign.

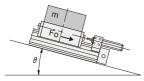
#### Calculation of impact energy

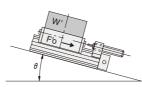




Note 1: For impact on incline, E<sub>3</sub> becomes E<sub>3</sub>' =  $m \cdot g \cdot L \cdot \sin \theta$ .

Note 1: For impact on incline, E'3 becomes E''3= W'·L'·sin  $\theta$ .





Note 2: When descending, the operating air pressure: P, should be lower than when ascending, because heavier loads can be carried.

E : Total impact energy ... [J]

- E<sub>1</sub> : Kinetic energy  $\cdots \frac{\mathbf{m} \cdot \boldsymbol{\nu}^2}{2}$  [J]
- E2 : Additional energy by cylinder thrust …Fo·L [J]
- E3 : Additional energy by load mass ...m.g.L [J]
- m : Load mass [kg]
- : Impact speed [m/s] v Gravity acceleration 9.8 [m/s<sup>2</sup>] g
- Fo : Cylinder thrust  $\cdots = \frac{\pi}{4} \cdot D^2 \cdot P[N]$
- [D: Cylinder bore (mm) P: Operating air pressure (MPa)] L
  - : Absorbing stroke of shock absorber [m]

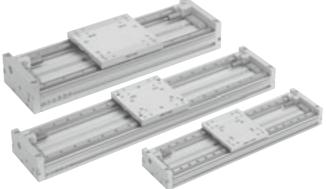
Note 2: When descending, the operating air pressure: P', should be lower than when ascending, because heavier loads can be carried.

- $\begin{array}{l} \mathsf{E}' \ : \mbox{Total impact energy} \cdots [ft \cdot lbf] \\ \mathsf{E}'_1 \ : \ \mbox{Kinetic energy} \cdots \frac{\mathsf{W}' \cdot \upsilon'^2}{2g'} [ft \cdot lbf] \end{array}$
- E'2: Additional energy by cylinder thrust ... F'o.L' [ft-lbf] E'3 : Additional energy by load weight  $\cdots$  W'.L'[ft-lbf] W' : Load weight [lbf]
- v': Impact speed [ft./sec.]
- g' : Gravity acceleration 32.2 [ft./sec.]

```
F'o : Cylinder thrust \cdots = \frac{\pi}{4} \cdot D'^2 \cdot P' [lbf]
```

- [D': Cylinder bore [in.] P': Operating air pressure [psi.]]
- L' : Absorbing stroke of shock absorber [ft.]

#### SLIT TYPE RODLESS CYLINDERS **ORW SERIES**



#### Symbol



#### **Specifications**

Ec	quivaler	nt bore size mm [in.]						
Item			16 [0.630]	25 [0.984]	40 [1.575]			
Media			Air <sup>Note 1</sup>					
Operation type				Double acting type				
Operating press	sure ra	ange MPa [psi.]		0.15~0.8 [22~116]				
Proof pressure	1	MPa [psi.]		1.2 [174]				
Operating tempe	erature	range °C [°F]	0~60 [32~140]					
Operating speed	range	mm/s [in./sec.]	150~1000 [5.9~39.4] (150~2000 [5.9~78.7]) <sup>Note 2</sup>	100~1000 [3.9~39.4] (100~2000 [3.9~78.7]) <sup>Note 2</sup>	100~1000 [3.9~39.4] (100~1500 [3.9~59.1]) <sup>Note 2</sup>			
Cushion			Shock absorber (Standard equipment on both ends)					
Lubrication		Cylinder portion	Not required (If lubrication is required, use Turbine Oil Class 1 [ISO VG32] or equivalent.)					
Lubrication		Guide portion	Required (Lithium soap-based grease)					
Repeatability		mm [in.]		土0.05 [土0.002]				
Parallelism <sup>Note</sup>	3	mm [in.]		0.3 [0.012]				
Stroke	Attachr	ment holder mm [in.]		Adjustable over the entire stroke				
Adjusting range	Shock	absorber mm [in.]	Fine ad	ljustment One side $-5 \sim +5$ [-0.197 $\sim +6$	0.197]			
Maximum strol	ke	mm	2000					
Maximum load	capac	city <sup>Note 4</sup> N [lbf.]	130 [29]	300 [67]	600 [135]			
Port size					Rc1/4			

Notes: 1. Use clean air that contains no moisture, dust, oxidized oil or the impurities in the compressed air.

Figures in parentheses ( ) are for when ORW series with shock absorbers are set for 2000mm/s [78.7in./sec.] impact speed.
 This is the parallelism between the upper surface of the table and the bottom of the body. It is not the same as the traveling parallelism.
 For the relation between the mass and piston speed, see the shock absorber absorption capacity graph on p.1205.

#### **Specifications of Shock Absorber**

Item	Model	KSHJ10×10-01	KSHJ10×10-02	KSHJ14×12-01	KSHJ14×12-02	KSHJ20×16-01	KSHJ20×16-02
Applicable cylinder	linder ORW1		W16	ORW25		25 ORW40	
Maximum absorption	J [ft·lbf]	3 [2.2]		10 [7.4]		30 [22.1]	
Absorbing stroke	mm [in.]	10 [0.394]		12 [0.472]		16 [0.630]	
Maximum impact speed	mm/s [in./sec.]	1000 [39.4]	2000 [78.7]	1000 [39.4]	2000 [78.7]	1000 [39.4]	2000 [78.7]
Maximum operating frequency cycle/min		60		40		30	
Maximum absorption per minute J/min [ft·lbf/min.]		120 [88.5]		240 [177]		450 [332]	
Spring return force <sup>Note</sup>	N [lbf.]	8.0 [1.80]		9.2 [2.07]		22.0 [4.95]	
Angle variation		1° or		less		3° 01	less
Operating temperature	range °C [°F]			0~60 [3	32~140]		

Note: Values at retracted position.

Caution: The life of the shock absorber may vary from the Slit Type Rodless Cylinder, depending on its operating conditions.

								N [lbf.]
Equivalent bore size			Air pı	ressure MPa [	psi.]			
mm [in.]	mm² [in.²]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]	0.8 [116]
16 [0.630]	201 [0.312]	40 [9.0]	60 [13.5]	80 [18.0]	101 [22.7]	121 [27.2]	141 [31.7]	161 [36.2]
25 [0.984]	490 [0.760]	98 [22.0]	147 [33.0]	196 [44.1]	245 [55.1]	294 [66.1]	343 [77.1]	392 [88.1]
40 [1.575]	1256 [1.947]	251 [56.4]	377 [84.7]	502 [112.8]	628 [141.2]	754 [169.5]	879 [197.6]	1005 [225.9]

#### **Bore Size and Stroke**

		mm
Equivalent bore size	Standard strokes	Available strokes
16	100, 200, 300, 400, 500, 600	50~2000
25	200, 300, 400, 500, 600, 700, 800	50~2000
40	300, 400, 500, 600, 700, 800, 1000	50~2000

Remark: Non-standard strokes are available at each 50mm stroke. For delivery, consult us.

#### Mass

				kg [lb.]	
Equivalent bore size	Zero stroke mass	Additional mass for	Additional mass of 1 sensor switch <sup>Not</sup>		
mm [in.]	Zero stroke mass	each 50mm [1.969in.] stroke	ZE	ZE	
16 [0.630]	2.55 [5.62]	0.36 [0.79]			
25 [0.984]	5.34 [11.77]	0.58 [1.28]	0.015 [0.033]	0.035 [0.077]	
40 [1.575]	12.16 [26.81]	0.96 [2.12]			

Note: 1. The sensor switch A and B shows the lead wire lengths.

A: 1000mm [39in.] B: 3000mm [118in.]

#### Air Flow Rate and Air Consumption

While the rodless cylinder's air flow rate and air consumption can be found through the following calculations, the quick reference table below provides the answers more conveniently.

Air flow rate: $Q_1 = \frac{\pi D^2}{4} \times L \times \frac{60}{t} \times \frac{P + 0.101}{0.101} \times 10^{-6} + 1^{*}$
Air consumption: $Q_2 = \frac{\pi D^2}{4} \times L \times 2 \times n \times \frac{P + 0.101}{0.101} \times 10^{-6} + 1 \times 10^{-6}$

Air flow rate:  $Q_{1'} = \frac{\pi D'^2}{4} \times L' \times \frac{60}{t} \times \frac{P'+14.7}{14.7} \times \frac{1}{1728} + 0.0353^{*}$ Air consumption:  $Q_{2'} = \frac{\pi D'^2}{4} \times L' \times 2 \times n \times \frac{P'+14.7}{14.7} \times \frac{1}{1728} + 0.0353^{*}$ 

Q2 D L t P	<ul> <li>Required air flow rate for cylinder</li> <li>Air consumption of cylinder</li> <li>Equivalent bore size</li> <li>Cylinder stroke</li> <li>Time required for cylinder to travel 1</li> <li>Number of cylinder reciprocations per</li> <li>Pressure</li> <li>Amount of air leakage from a slit po cylinders</li> </ul>	r minute times/min MPa
	: Amount of air leakage from a slit po	minute times/min psi.

\*Refer to p.54 for an explanation of ANR.

cm<sup>3</sup> [in.<sup>3</sup>]/Reciprocation (ANR)

Equivalent	Air pressure MPa [psi.]									
bore size mm [in.]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]	0.8 [116]			
16 [0.630]	1.198 [0.0731]	1.596 [0.0974]	1.993 [0.1216]	2.391 [0.1459]	2.789 [0.1702]	3.187 [0.1945]	3.585 [0.2188]			
25 [0.984]	2.924 [0.1784]	3.896 [0.2377]	4.867 [0.2970]	5.838 [0.3563]	6.810 [0.4156]	7.781 [0.4748]	8.753 [0.5341]			
40 [1.575]	7.486 [0.4568]	9.973 [0.6086]	12.46 [0.7604]	14.95 [0.9123]	17.43 [1.0636]	19.92 [1.2156]	22.41 [1.3675]			

The figures in the table show the air flow rate and air consumption when a rodless cylinder makes 1 reciprocation with stroke of 1mm [0.0394in.]. The air flow rate and consumption actually required are found by the following calculations.

Finding the air flow rate (for selecting F.R.L., valves, etc.)

Example 1. When operating a rodless cylinder with equivalent bore size of 40mm [1.575in.] at speed of 300mm/s [11.8in./sec.] and under air pressure of 0.5Mpa [73psi.]

 $14.95 \times \frac{1}{2} \times 300 \times 10^{-3} = 2.24 \ \ell/s \ [0.0791 ft^{3}/sec.] \ (ANR)$ 

(At this time, the air flow rate per minute is  $14.95 \times \frac{1}{2} \times 300 \times 60 \times 10^{-3} = 134.55 \,\ell/\text{min}$  [4.750ft.<sup>3</sup>/min.] (ANR).)

Finding the air consumption

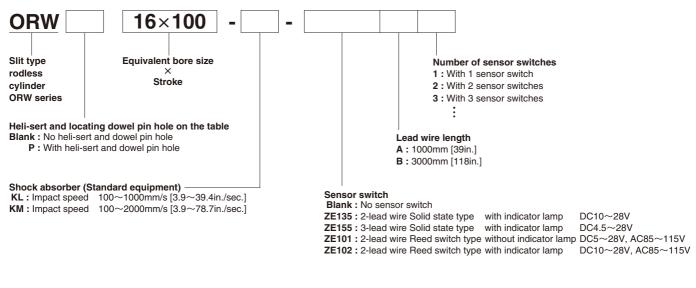
Example 1. When operating a rodless cylinder with equivalent bore size of 40mm [1.575in.] and stroke of 100mm [3.94in.], and under air pressure of 0.5MPa [73psi.], for 1 reciprocation

14.95 × 100 × 10<sup>-3</sup>=1.495 ℓ [0.0528ft<sup>3</sup>]/Reciprocation (ANR)

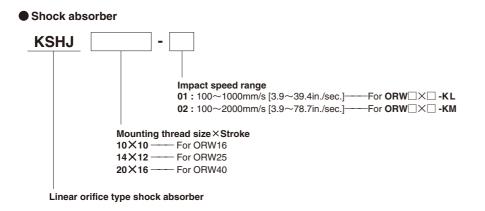
Example 2. When operating a rodless cylinder with equivalent bore size of 40mm [1.575in.] and stroke of 100mm [3.94in.], and under air pressure of 0.5MPa [73psi.], for 10 reciprocations per minute

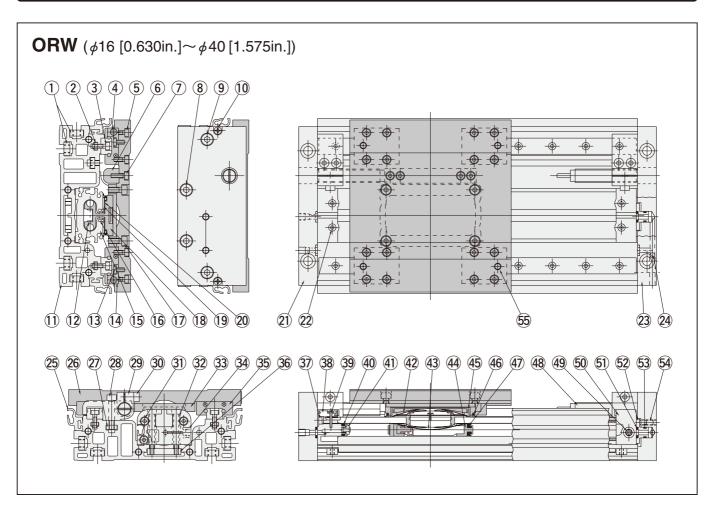
14.95  $\times$  100  $\,\times$  10  $\,\times$  10  $^{-3}{=}$  14.95  $\ell/min$  [0.528ft.3/min.] (ANR)

Note: To find the actual air consumption required when using rodless cylinders, add the air consumption of the piping to the air consumption obtained from the above calculation.



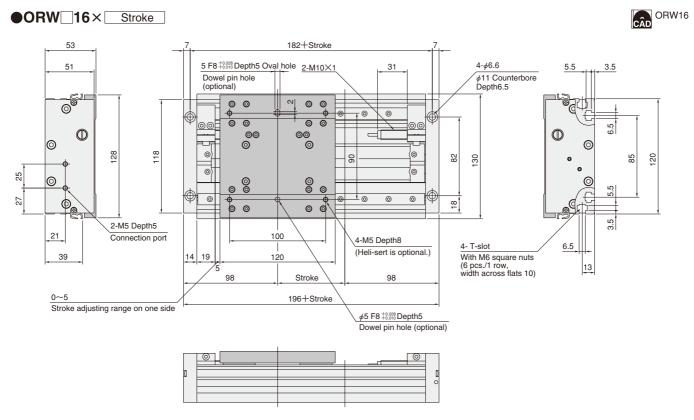
#### **Additional Parts**



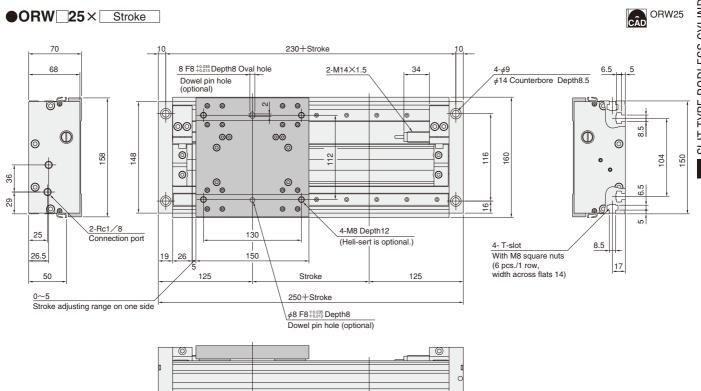


#### **Major Parts and Materials**

No.	Parts	Materials	Q'ty	Remarks	No.	Parts	Materials	Q'ty	Remarks
1	Square nut	Steel	24	Zinc plated	29	Attachment holder	Aluminum alloy	2	Anodized
2	Square nut	Steel	—	Zinc plated	30	Hexagon socket head bolt	Alloy steel	2	Zinc plated
3	Hexagon socket head bolt	Alloy steel	—	Zinc plated	31	Hexagon socket head bolt	Alloy steel	6	Zinc plated
4	Sensor magnet	Rare earth magnet	2		32	Thread insert B	Brass	4	Nickel plated
(5)	Hexagon socket head bolt	Alloy steel	16	Zinc plated	33	M type mount	Aluminum alloy	1	Anodized
6	Stopper	Steel	1	Zinc plated	34	Thread insert A	Brass	2	Nickel plated
1	Hexagon socket head bolt	Alloy steel	4	Zinc plated	35	Linear guide	—	2	
8	Hexagon socket head bolt	Alloy steel	6	Zinc plated	36	Cylinder nut	Steel	2	Zinc plated
9	Low head cap screw	Alloy steel	2	Black oxide (Hexagon socket head bolt for $\phi$ 16 and 25)	37	Cap cover	PP	2	
10	Cross recessed head tapping screw	Alloy steel	4	Zinc plated	38	End cap R	PBT	1	
1	Base	Aluminum alloy	1	Anodized	39	Band mounting pin	Stainless steel	2	Parallel pin
12	Inner band guide	Hard polyvinyl chloride	2		40	Cylinder gasket	Synthetic rubber (NBR)	2	
(13)	Hexagon socket button head screw	Stainless steel	2	Hexagon socket head bolt for $\phi$ 25 and 40	(41)	Piston bumper	Synthetic rubber (NBR)	2	
14)	Magnet holder	Aluminum alloy	2	Anodized	(42)	Outer seal band	Stainless chrome steel	1	
(15)	Cylinder barrel	Aluminum alloy	1	Anodized	(43)	Inner seal band	Stainless chrome steel	1	
16	Magnet strip	Rubber magnet	2		(44)	Piston	Polyacetal	2	
17	Hexagon socket head bolt	Steel	4	Zinc plated	45	Mount cover	PBT	1	
18	Piston yoke	Aluminum alloy	1	Anodized	(46)	Scraper	Nylon	1	
(19)	Band guide	Special plastic	2		47	Piston seal	Synthetic rubber (NBR)	2	
20	Shim	Polyester	—		(48)	Shock absorber	_	2	
21)	End plate L	Aluminum alloy	1	Anodized	49	Plug	Alloy steel	2	
22	Hexagon socket head bolt	Steel	4	Zinc plated	50	End cap L	PBT	1	
23	End plate R	Aluminum alloy	1	Anodized	51	O-ring	Synthetic rubber (NBR)	4	
24	Steel ball	Steel	1		52	End pipe	Aluminum alloy	1	
25	Sensor rail	Aluminum alloy	2	Anodized	53	O-ring	Synthetic rubber (NBR)	1	
26	Table	Aluminum alloy	1	Anodized	54	Hexagon socket setscrew	Alloy steel	4	
27	Holder nut	Steel	2	Zinc plated	55	Heli-sert	Stainless steel	(4)	Optional
(28)	Hexagon socket head bolt	Alloy steel	4	Zinc plated					



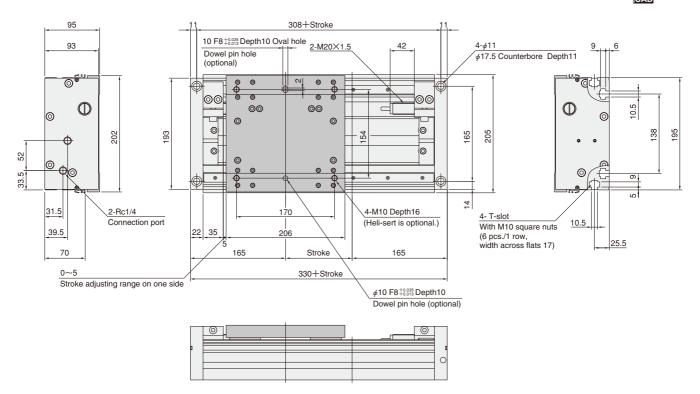
#### Dimensions of Slit Type Rodless Cylinder ORW 25 (mm)



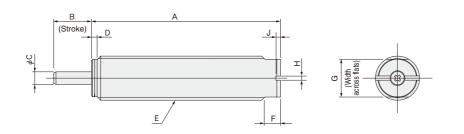
SLIT TYPE RODLESS CYLINDERS ORW SERIES/MAGNET TYPE RODLESS CYLINDERS MRW SERIES

#### ORW 40 × Stroke

```
CÂD ORW40
```



#### Dimensions of Shock Absorber (mm)



Model Code	Α	В	С	D	E	F	G	Н	J
KSHJ10×10-01, KSHJ10×10-02 (for <i>∳</i> 16 [0.630in.])	50	10	3	2	M10×1	5	8.5	1.3	1.5
KSHJ14×12-01, KSHJ14×12-02 (for ¢ 25 [0.984in.])	60	12	4	2	M14×1.5	5	12	1.3	1.5
KSHJ20×16-01, KSHJ20×16-02 (for ∳40 [1.575in.])	77	16	5	3	M20×1.5	7	17	1.8	2

#### MAGNET TYPE RODLESS CYLINDERS **MRW SERIES**

#### Symbol





#### **Specifications**

Item		Bore size mm [in.]	16 [0.630]	25 [0.984]	40 [1.575]					
Media				Air <sup>Note 1</sup>						
Operation type	)			Double acting type						
Operating pres	sure rar	nge MPa [psi.]		0.2~0.7 [29~102]						
Proof pressure	)	MPa [psi.]		1.05 [152]						
Operating temp	erature i	range °C [°F]		0~60 [32~140]						
Operating speed	d range	mm/s [in./sec.]	150~1000 [5.9~39.4] (150~2000 [5.9~78.7]) <sup>Note 2</sup>	100~1000 [3.9~39.4] (100~2000 [3.9~78.7]) <sup>Note 2</sup>						
Cushion Shock absorber (Standard equipment on both ends)					nds)					
Lubrication	(	Cylinder portion	Not required (If lubrication is required, use Turbine Oil Class 1 [ISO VG32] or equivalent.)							
Lubrication	(	Guide portion	Required (Lithium soap-based grease)							
Repeatability		mm [in.]	±0.05 [±0.002]							
Parallelism <sup>Note</sup>	3	mm [in.]	0.3 [0.012]							
Stroke	Attachm	ent holder mm [in.]		Adjustable over the entire stroke						
Adjusting range	Shock a	bsorber mm [in.]	Fine ad	justment One side $-5 \sim +5$ [-0.197 $\sim +6$	0.197]					
Maximum stro	ke	mm	1500	20	00					
Maximum load	l capac	tity <sup>Note 4</sup> N [lbf]	130 [29]	300 [67]	600 [135]					
Port size			M5×0.8	Rc1/8	Rc1/4					

Notes: 1. Use clean air that contains no moisture, dust, oxidized oil or the impurities in the compressed air.

Figures in parentheses ( ) are for when MRW series with shock absorbers are set for 2000mm/s [78.7in./sec.] impact speed.
 This is the parallelism between the upper surface of the table and the bottom of the body. It is not the same as the traveling parallelism.
 For the relation between the mass and piston speed, see the shock absorber absorption capacity graph on p.1205.

#### **Magnet Retaining Force**

				N [lbf.]
Bore size	mm [in.]	16 [0.630]	25 [0.984]	40 [1.575]
Magnet retaining force		156.9 [35.3]	451.1 [101.4]	1147.4 [257.9]

#### **Specifications of Shock Absorber**

Item	Model	KSHJ10×10-01	KSHJ10×10-02	KSHJ14×12-01	KSHJ14×12-02	KSHJ20×16-01	KSHJ20×16-02
Applicable cylinder		MR	W16	MR	W25	MRW40	
Maximum absorption	J [ft⋅lbf]	3 [2	3 [2.2]		10 [7.4]		22.1]
Absorbing stroke	mm [in.]	10 [0	.394]	12 [0	.472]	16 [0	0.630]
Maximum impact speed	mm/s [in./sec.]	1000 [39.4]	2000 [78.7]	1000 [39.4]	2000 [78.7]	1000 [39.4]	2000 [78.7]
Maximum operating frequen	cy cycle/min	60		40		30	
Maximum absorption per minute J/min [ft·lbf/min.]		120 [88.5]		240 [177]		450 [332]	
Spring return forceNote	N [lbf.]	8.0 [	1.80]	9.2 [2.07]		22.0 [4.95]	
Angle variation	Angle variation 1° o			less		3° oi	rless
Operating temperature ra	nge °C [°F]		0~60 [32~140]				

Note: Values at retracted position.

Caution: The life of the shock absorber may vary from the Magnet Type Rodless Cylinder, depending on its operating conditions.

							N [lbf.]			
Bore size mm [in.]	Pressure area mm <sup>2</sup> [in. <sup>2</sup> ]		Air pressure MPa [psi.]							
bore size mini [in.]		0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]			
16 [0.630]	201 [0.312]	40 [9.0]	60 [13.5]	80 [18.0]	101 [22.7]	121 [27.2]	141 [31.7]			
25 [0.984]	490 [0.760]	98 [22.0]	147 [33.0]	196 [44.1]	245 [55.1]	294 [66.1]	343 [77.1]			
40 [1.575]	1256 [1.947]	251 [56.4]	377 [84.7]	502 [112.8]	628 [141.2]	754 [169.5]	879 [197.6]			

Remark: The above cylinder thrust is the theoretical value. Allow plenty of margin in actual applications.

#### **Bore Size and Stroke**

		mm
Bore size	Standard strokes	Available strokes
16	100, 200, 300, 400, 500, 600	50~1500
25	200, 300, 400, 500, 600, 700, 800	50~2000
40	300, 400, 500, 600, 700, 800, 1000	50~2000

Remark: Non-standard strokes are available at each 50mm stroke. For delivery, consult us.

#### Mass

				kg [lb.]	
Dens size see fin 1	7	Additional mass for	Additional mass of 1 sensor switchNote 1		
Bore size mm [in.]	Zero stroke mass	each 50mm [1.969in.] stroke	ZE	ZE	
16 [0.630]	2.49 [5.49]	0.32 [0.71]		0.035 [0.077]	
25 [0.984]	5.30 [11.69]	0.50 [1.10]	0.015 [0.033]		
40 [1.575]	12.18 [26.86]	0.75 [1.65]			

Notes : 1.The sensor switch A and B shows the lead wire lengths.

A:1000mm [39in.] B:3000mm [118in.]

#### Air Flow Rate and Air Consumption

While the rodless cylinder's air flow rate and air consumption can be found through the following calculations, the quick reference table below provides the answers more conveniently.

Air flow rate: $Q_1 = \frac{\pi D^2}{4} \times L \times \frac{60}{t} \times \frac{P+0.101}{0.101} \times 10^{-6}$ Air consumption: $Q_2 = \frac{\pi D^2}{4} \times L \times 2 \times n \times \frac{P+0.101}{0.101} \times 10^{-6}$	Q1 : Required air flow rate for cylinderl /min(ANR)Q2 : Air consumption of cylinderl /min(ANR)D : Cylinder tube inner diametermmL : Cylinder strokemmt : Time required for cylinder to travel 1 strokesn : Number of cylinder reciprocations per minutetimes/minP : PressureMPa
Air flow rate: $Q_{1'} = \frac{\pi D'^2}{4} \times L' \times \frac{60}{t} \times \frac{P'+14.7}{14.7} \times \frac{1}{1728}$ Air consumption: $Q_{2'} = \frac{\pi D'^2}{4} \times L' \times 2 \times n \times \frac{P'+14.7}{14.7} \times \frac{1}{1728}$	$ \begin{array}{llllllllllllllllllllllllllllllllllll$

\*Refer to p.54 for an explanation of ANR.

cm<sup>3</sup> [in.<sup>3</sup>]/Reciprocation (ANR)

Bore size	Air pressure MPa [psi.]							
mm [in.]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]		
16 [0.630]	1.198 [0.0731]	1.596 [0.0974]	1.993 [0.1216]	2.391 [0.1459]	2.789 [0.1702]	3.187 [0.1945]		
25 [0.984]	2.924 [0.1784]	3.896 [0.2377]	4.867 [0.2970]	5.838 [0.3563]	6.810 [0.4156]	7.781 [0.4748]		
40 [1.575]	7.486 [0.4568]	9.973 [0.6086]	12.46 [0.7604]	14.95 [0.9123]	17.43 [1.0636]	19.92 [1.2156]		

The figures in the table show the air flow rate and air consumption when a rodless cylinder makes 1 reciprocation with stroke of 1mm [0.0394in.]. The air flow rate and consumption actually required are found by the following calculations.

Finding the air flow rate (for selecting F.R.L., valves, etc.)

Example: When operating a rodless cylinder with bore size of 40mm [1.575in.] at speed of 300mm/s [11.8in./sec.] and under air pressure of 0.5Mpa [73psi.]

 $14.95 \times \frac{1}{2} \times 300 \times 10^{-3} = 2.24 \,\ell/s \,[0.0791 \text{ft}^3/\text{sec.}] \,(\text{ANR})$ 

(At this time, the air flow rate per minute is  $14.95 \times \frac{1}{2} \times 300 \times 60 \times 10^{-3} = 134.55 \ \ell/min [4.750ft.<sup>3</sup>/min.] (ANR).)$ 

Finding the air consumption

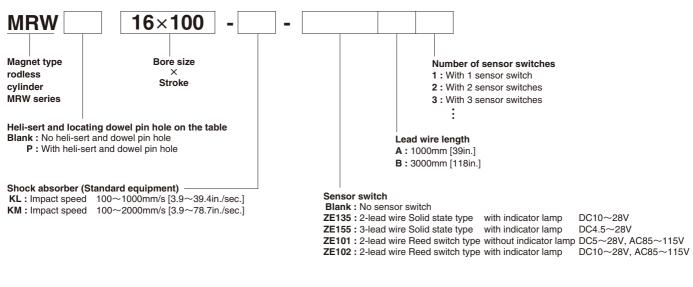
Example 1. When operating a rodless cylinder with bore size of 40mm [1.575in.] and stroke of 100mm [3.94in.], and under air pressure of 0.5MPa [73psi.], for 1 reciprocation

14.95 × 100 × 10<sup>-3</sup>=1.495 ℓ [0.0528ft.<sup>3</sup>]/Reciprocation (ANR)

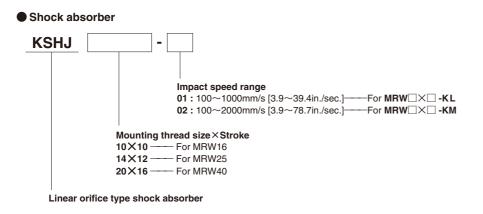
Example 2. When operating a rodless cylinder with bore size of 40mm [1.575in.] and stroke of 100mm [3.94in.], and under air pressure of 0.5MPa [73psi.], for 10 reciprocations per minute

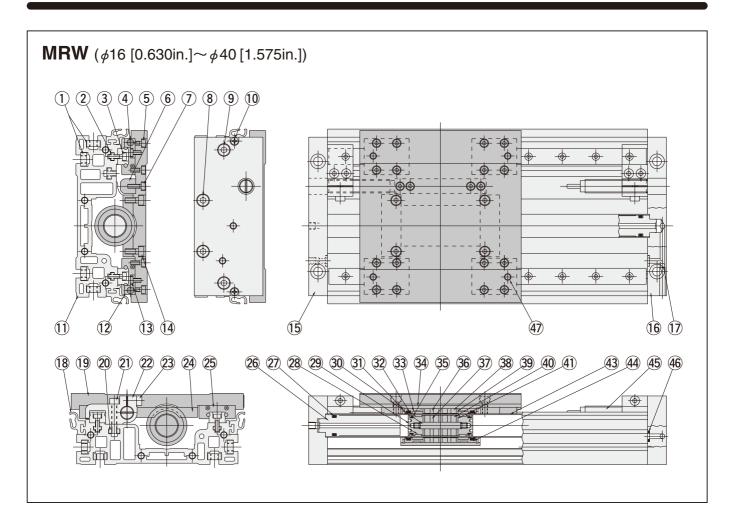
14.95 × 100 × 10 × 10<sup>-3</sup>=14.95 ℓ/min [0.528ft<sup>3</sup>/min.] (ANR)

Note: To find the actual air consumption required when using rodless cylinders, add the air consumption of the piping to the air consumption obtained from the above calculation.



#### **Additional Parts**





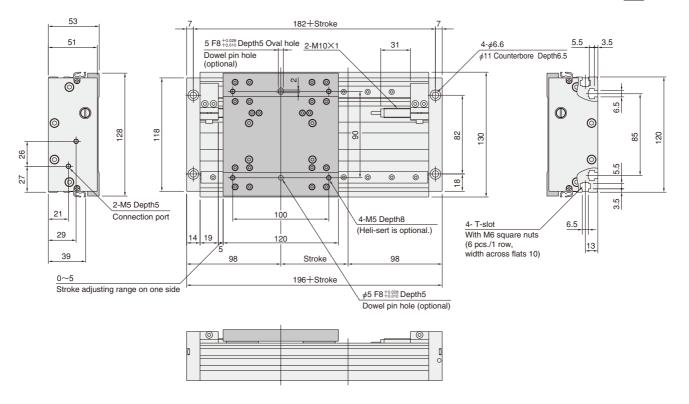
#### **Major Parts and Materials**

No.	Parts	Materials	Q'ty	Remarks
1	Square nut	Steel	24	Zinc plated
2	Square nut	Steel	—	Zinc plated
3	Hexagon socket head bolt	Alloy steel	—	Zinc plated
4	Sensor magnet	Rare earth magnet	2	
(5)	Hexagon socket head bolt	Alloy steel	16	Zinc plated
6	Stopper	Steel	1	Zinc plated
0	Hexagon socket head bolt	Alloy steel	4	Zinc plated
8	Hexagon socket head bolt	Alloy steel	6	Zinc plated
9	Low head cap screw	Alloy steel	2	Black oxide (Hexagon socket head bolt for $\phi$ 16 and 25)
10	Cross recessed head tapping screw	Alloy steel	4	Zinc plated
1	Base	Aluminum alloy	1	Anodized
12	Magnet holder	Aluminum alloy	2	Anodized
(13)	Hexagon socket button head screw	Stainless steel	2	Hexagon socket head bolt for $\phi$ 25 and 40
14	Hexagon socket head bolt	Alloy steel	4	Zinc plated
(15)	End plate L	Aluminum alloy	1	Anodized
16	End plate R	Aluminum alloy	1	Anodized
$\bigcirc$	Steel ball	Steel	2	
18	Sensor rail	Aluminum alloy	2	Anodized
(19	Table	Aluminum alloy	1	Anodized
20	Holder nut	Steel	2	Zinc plated
21)	Hexagon socket head bolt	Alloy steel	4	Zinc plated
22	Attachment holder	Aluminum alloy	2	Anodized
23	Hexagon socket head bolt	Alloy steel	2	Zinc plated
24)	Slide stopper	Aluminum alloy	2	Anodized (1pc. for \$\$\phi\$40 [1.575in.])

No.	Parts	Materials	Q'ty	Remarks
25	Linear guide	—	2	
26	End pipe	Aluminum alloy		
27)	O-ring	Synthetic rubber (NBR)	2	
28	Inner wear ring	Special plastic	2	
29	Piston	Aluminum alloy	1	
30	Shaft	Stainless steel	1	
31)	Snap ring	Spring steel	2	
32	Scraper	Synthetic rubber (NBR)	2	
33	Outer wear ring	Special plastic	2	
34	Slider	Aluminum alloy 1		Anodized
35	Piston seal	Synthetic rubber (NBR)	2	
36	Outer yoke A	Steel	3	Nickel plated
37)	Inner yoke A	Steel	3	Nickel plated
38	Outer magnet	Rare earth magnet	4	
39	Outer yoke B	Steel	2	Nickel plated
40	Inner magnet	Rare earth magnet	4	
(41)	Inner yoke B	Steel	2	Nickel plated
(43)	Cylinder tube	Aluminum alloy	1	
(44)	Holder	Aluminum alloy	2	Anodized
(45)	Shock absorber	—	2	
(46)	O-ring	Synthetic rubber (NBR)	2	
(47)	Heli-sert	Stainless steel	(4)	Optional

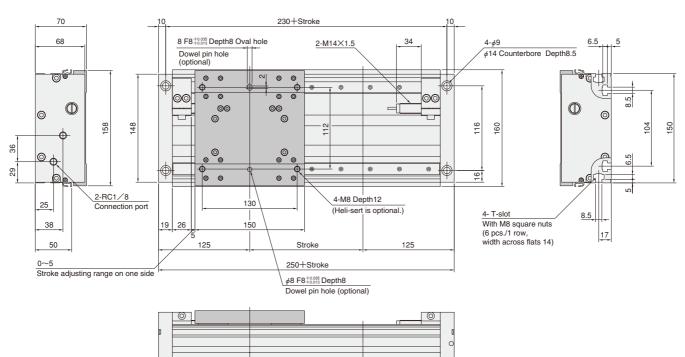
#### MRW 16× Stroke

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CÂD MRW16
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#### Dimensions of Magnet Type Rodless Cylinder MRW 25 (mm)

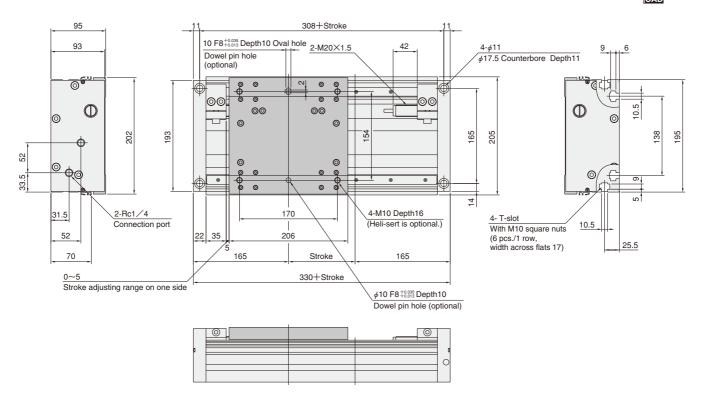
#### Comparison of the second second



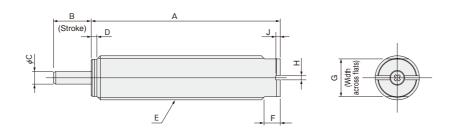
CÂD MRW25

#### •MRW 40× Stroke

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CÂD MRW40
```



#### Dimensions of Shock Absorber (mm)



Model Code	Α	В	С	D	E	F	G	Н	J
KSHJ10×10-01, KSHJ10×10-02 (for <i>∳</i> 16 [0.630in.])	50	10	3	2	M10×1	5	8.5	1.3	1.5
KSHJ14×12-01, KSHJ14×12-02 (for $\phi$ 25 [0.984in.])	60	12	4	2	M14×1.5	5	12	1.3	1.5
KSHJ20×16-01, KSHJ20×16-02 (for <i>∳</i> 40 [1.575in.])	77	16	5	3	M20×1.5	7	17	1.8	2

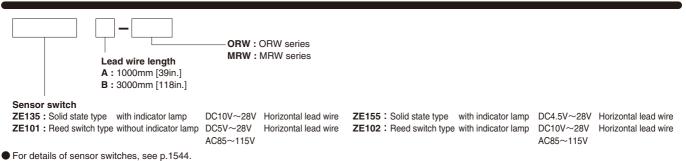
### **SENSOR SWITCHES**

Solid State Type, Reed Switch Type

#### Symbol



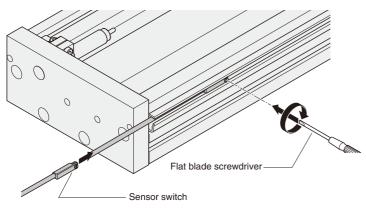
#### **Order Codes**



Moving Sensor Switch

Loosening the sensor switch's mounting screw allows the sensor switch to be moved along the switch mounting groove on the base.

It is possible to insert the lead wire into the groove.

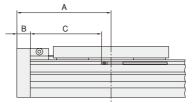


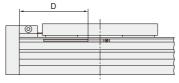
• Tighten the mounting screw with a tightening torque of 20~30N·cm [1.8~2.7in·lbf].

#### Mounting Location of End of Stroke Detection Sensor Switch

mm [in.]

When the sensor switch is mounted in the locations shown to the right, the magnet comes to the maximum sensing location of the sensor switch at the end of the stroke.





#### • Solid state type (ZE135, ZE155)

- 71 (	,	,		
Model	A	В	С	D
ORW16, MRW16	98 [3.858]	14 [0.551]	78 [3.071]	74.5 [2.933]
ORW25, MRW25	125 [4.921]	19 [0.748]	100 [3.937]	96.5 [3.799]
ORW40, MRW40	165 [6.496]	22 [0.866]	137 [5.394]	133.5 [5.256]

#### Reed switch type (ZE101, ZE102)

Model	A	В	С	D
ORW16, MRW16	98 [3.858]	14 [0.551]	74 [2.913]	71.5 [2.815]
ORW25, MRW25	125 [4.921]	19 [0.748]	96 [3.780]	93.5 [3.681]
ORW40, MRW40	165 [6.496]	22 [0.866]	133 [5.236]	130.5 [5.138]

#### Special Rodless Cylinders in ORW and MRW Series

For the rodless cylinders **ORW** and **MRW** series, we have targeted certain special models that have proven to be particularly popular as semi-standard products.

To order, enter codes in parentheses ( ) at the end of the order code.

As we expand our special product range, we hope you will continue to incorporate new models into your work.

For detailed specifications, dimensions, and delivery schedules, consult us.

#### 1. Clean room-compatible grease specification (-1002W) For MRW series only

Uses a low-volatility, low particle generation grease. The linear guide uses a standard grease, however.

#### 2. Low-speed and speed-variable specification (-1003W)

Effective for operations that involve repeated stops and starts, and for constant low-speed operations.

Operating speed range 20~100mm/s [0.8~3.9in./sec.]

#### 3. Simplified clean room specification (-1014W) For MRW series only

The linear guide is Raydent-treated, while the bolts and screws are stainless steel or nickel-plated. Moreover, the grease used is a low particle generation grease. The items are not packaged in the clean rooms, however. And the shock absorber is not available for the clean room specification.

#### Order example : For simplified clean room specification ORWP16×300-KL-1014W

Note: These special specifications may vary from standard items in delivery, prices, dimensions, life cycles, etc. Confirm us the details before ordering.

Moreover, consult us about similar settings available in other rodless cylinder series.